

HOW TO MAKE COMPUTER-CONTROLLED ROBOTS

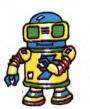
Tony Potter

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Robot designed by Tony Potter and Chris Oxlade Robot program by Chris Oxlade

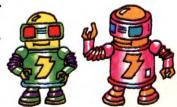




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How to use this book

BBCB

In this book you can find out about computer-controlled robots and how to make them. There are step-by-step instructions showing how to build a robot which moves around on wheels and picks things up with its gripper. This is shown below, painted orange.

Building the robot

The book is divided into sections, showing how to make one part of the robot at a time. After each section there are tests and checks to make sure the part works properly before you go on. At the back of the book there are templates to copy and use to make all the robot parts.

C64

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The robot is designed so that you can make different versions. If you like, you can make a robot vehicle like the blue one below (this is the simplest version). Miss out pages 12-19 to do this. Alternatively, you could make a stationary arm robot by leaving off the wheels and wheel motors. There are also customizing ideas on pages 20-21, so you can

make different robots from the same design.

1

3

All versions of the robot work with the computers shown above. You need to buy an extra part, called an interface*, for the Spectrum. There is a program at the back of the book for these computers, and a special set of robot instructions, called Robotrol, which you can use to control the robot. There are also test programs to

VIC 20

check the robot works.

This

is a robot

vehicle

with a

cover.

customized

This is the complete version of the robot.

To connect your robot to a computer, there is an electronic circuit to make. This controls the four small batterypowered motors, which drive the robot. You could invent a robot of your own, with up to four motors, and use this circuit to control it.

Template

All robots are precise and accurate machines with lots of moving parts that have to fit together for the robot to work. You need to take your time and follow the instructions in this book very carefully to be successful.

Throughout the book there are lots of practical hints and tips on robot building, and explanations of soldering and electronics. There are also added extras to make for all versions.

*See pages 9 and 41.

About robots

Real robots are quite different from those of science fiction. They are computercontrolled machines, programmed to use tools or move goods. The study of them is called robotics. Robots are used in industry, sometimes replacing people, but often doing work which is too dangerous for men and women. Others, like the robot in this book and some shown on this page, are for fun or learning about robotics and computers.

Micro-robots

A micro-robot is a small robot controlled by a home computer. These pictures show some of those available.



There are two main types of Industrial robot. Those with wheels or which move on tracks are called mobile robots. Robots which can hold things are called arm or manipulative robots. The robot to make in this book is an arm and mobile robot combined.

Armdroid

This micro arm robot has joints at the shoulder, elbow, wrist and base. The directions in which the arm can move are called axes of rotation.

Turtle

Using a computer language called LOGO, the Turtle can be programmed to draw with a pen as it moves around. LOGO uses commands like "F 20" for forward 20 units, or "L 45" for left 45 degrees.

Торо

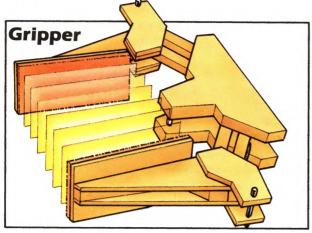
Topo is designed as a household help. With sensors that are being developed, it may eventually find its way around a house to do the cleaning. Light sensor -

Buggy

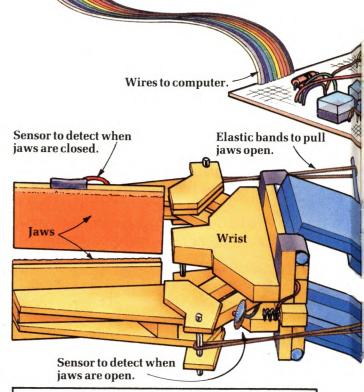
The Buggy is made from a construction kit, and you can add extra parts, like an arm, on top. It has a light sensor at the front which detects the difference between "light" and "dark". You can program a computer to use this information to make the Buggy follow a line. The robot in this book has a similar sensor.

Building a robot

This cut-away picture shows the finished robot. The instructions in the book show how to make one part at a time, and these are painted in different colours to make it easier to see what they are. You need not build all these parts if you want to make either a robot vehicle or a stationary arm robot.

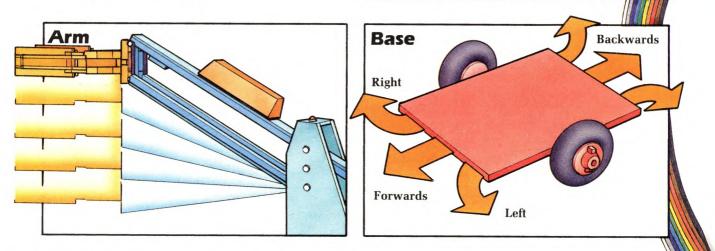


A robot's "hand" is called a gripper. This has two "fingers" or jaws which open and close to pick things up and put them down. The jaws open to about 70mm and can lift something the weight of a small apple.

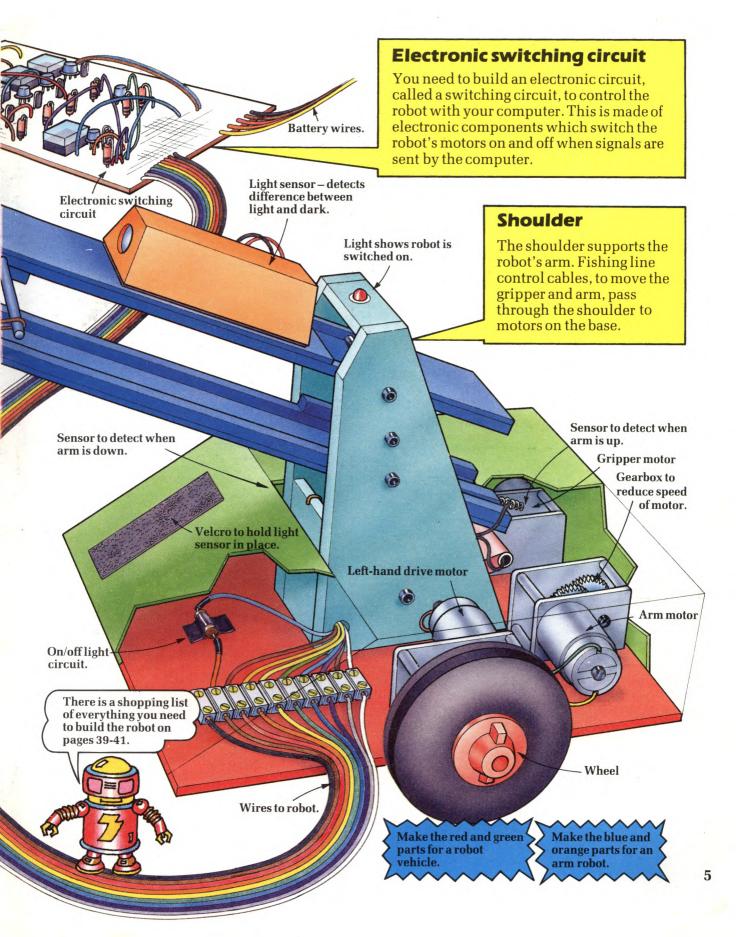


Sensors

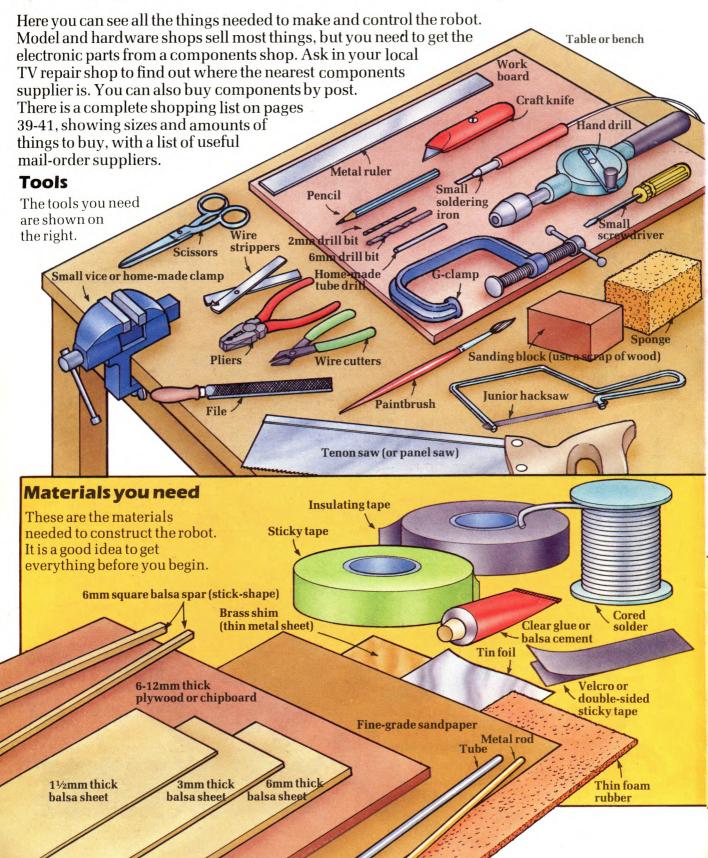
The robot has simple sensors which tell the computer when the arm is fully up or down, whether the jaws are holding something and if the gripper is open or closed. There is also a light sensor you can make to give the robot extremely simple "vision".

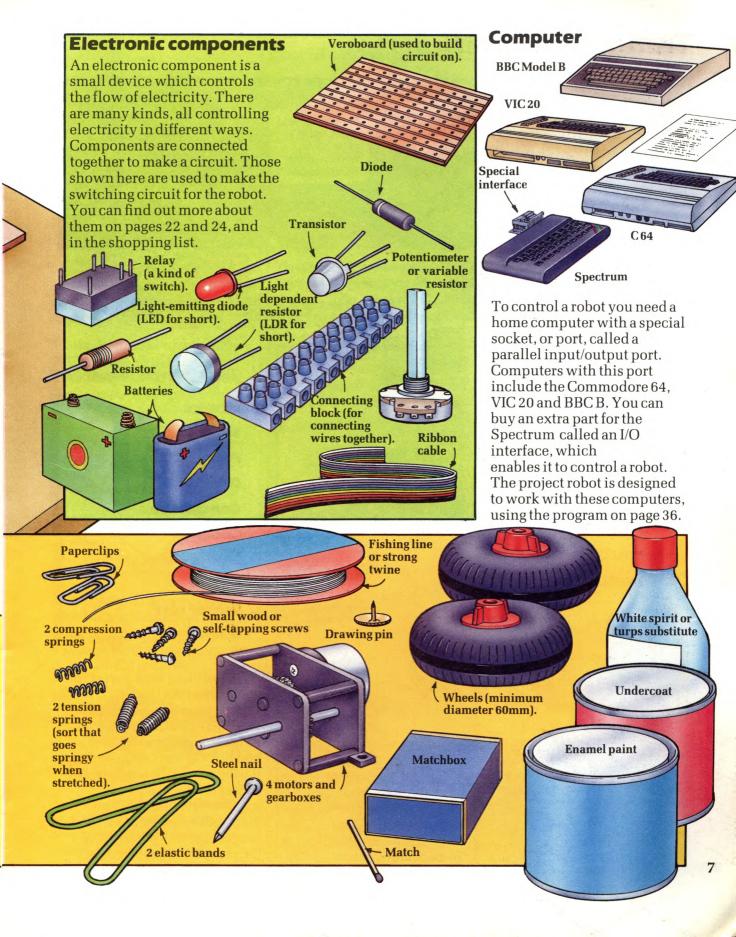


The robot has an arm which moves up and down. It is designed so that as the arm moves, the gripper always stays parallel to the ground. The arm is able to travel about 200mm up and down. The base of the robot is a flat board with two wheels driven by electric motors. By programming a computer to switch the motors on and off, the robot can be made to go forwards or backwards, left and right.



Things you need

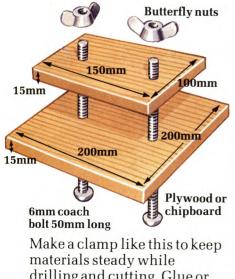




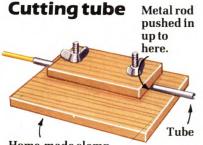
Robot construction tips

To be successful you need to cut and drill all the robot parts very accurately and carefully. This page gives some construction hints and tips. You can also find out how to use the templates at the back of the book.

Home-made clamp

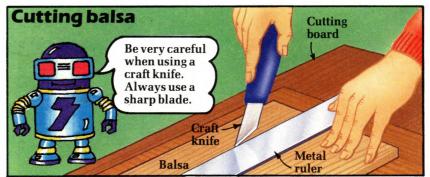


materials steady while drilling and cutting. Glue or screw the clamp to your workboard.



Home-made clamp

Some parts of the robot are made from metal rod which fits snugly inside thin tube. Clamp the tube or rod in a vice or home-made clamp and cut it with a hacksaw. Push a piece of metal rod inside the clamped part of the tube to avoid crushing it.



Cut the balsa with a sharp craft knife, using a metal ruler as a guide. Use a piece of hardboard or plywood to work on. Always hold the knife firmly. Stand to one side and cut towards yourself but away from your body.

Tube drill You can make a homemade bit to drill accurate holes in balsa for tube to go through. 100mm tube 1 Cut off a 100mm length of metal tube. File **2** File one end flat. **File angle 3** Put the tube in a hand drill chuck. While you turn the handle, get someone else to sharpen the end with a file. Use the sharpened tube instead of a drill bit, as it is more accurate. It will need re-sharpening several times.

Test bench re	ports
Motors	
Shoulder	
Arm	
Gripper	
Control lines	
Cover	
Solder check	
Circuit	
Sensor test	

After building each part of the robot, there are tests and checks to do to make sure it works. You could make a "Test bench report" like this and tick the tests off as you go. If your robot fails any test, there are checks and adjustments to make. You must make sure each part of the robot works properly, or the completed robot will not work either.

Templates

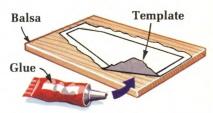
Templates are like patterns, and are used to make all the parts for the robot. Those on pages 42-47 are for all the parts made from sheets of balsa wood. The one on page 41 is for the electronic circuit.



1 If possible, photocopy the template pages of this book. You can find a photocopier in copy shops, some post offices, libraries and railway stations. If you cannot find a copier, carefully trace the templates onto tracing paper. Only do this as a last resort as it is difficult to do accurately.

Scissors Photocopy of template

2 Cut round the templates with scissors, cutting a few millimetres outside the line. Cut each template as you need it, or it might get lost.

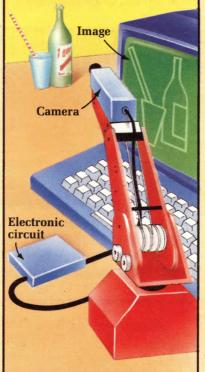


3 Glue each template to the correct thickness of balsa using clear glue or balsa cement. The thickness is printed on each template.

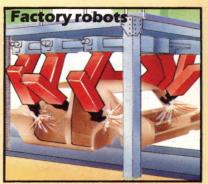
World of robots

Robots are generally deaf, dumb, blind, have no sense of touch, smell or taste, and have no "intelligence" of their own. The computer acts as the robot's "brain", but the robot needs electronic senses, called sensors, for the computer to "know" what the robot is doing. These pictures show robots in use today.

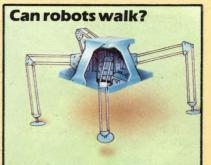
Robot vision



Some robots "see" with a special kind of video camera. The robot's computer is programmed to analyse images from the camera. Images are sent via an electronic circuit which translates them into electrical messages the computer understands.



These robots work together to weld a car body as it passes on a conveyor belt. Other robots paint the car later on.



Robots need four or more legs so they always have at least three legs on the ground to balance. Few walking robots are made because it is simpler to use wheels or tracks.



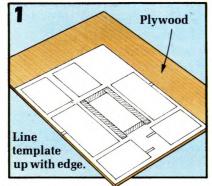
Some robots, like Hero 1, have a speech synthesizer which is programmed to say a limited number of words.

Making the robot base

These instructions show you how to make a mobile robot, either as a base for the project or as a vehicle on its own. Read the instructions and the information on the templates before you begin.

Materials you need

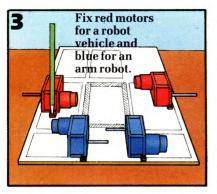
Base template, 6-12mm thick plywood or chipboard, 6mm balsa spar, clear glue, 4 small motors and gearboxes, 8 small screws, battery for motors (e.g. 3V motor needs 3V battery), bell wire or ribbon cable.



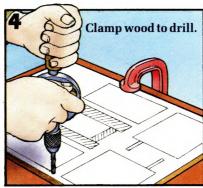
Glue a copy of the base template (page 42) to a wooden board 6-12mm thick, using plenty of clear glue.



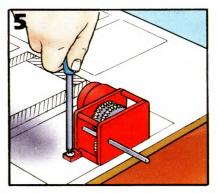
Use a tenon or panel saw to cut round the template. Sand the edges with sandpaper wrapped round a block of wood.



Position the motors and gearboxes as shown on the template, then make a pencil mark through the fixing holes.



Drill through your pencil marks using a bit slightly smaller than the shafts of the screws for fixing the motors.



Screw each motor to the base with self-tapping or wood screws. Make sure they are firmly screwed down.

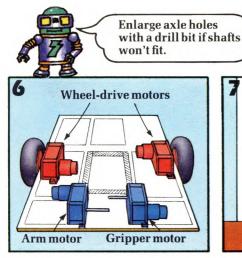
Motors and gearboxes

The robot's wheels, arm and gripper are each driven by a small battery-powered motor. These have a shaft at one end which revolves very quickly – often over 2,000 times per minute. This is too fast to drive the robot, so a gearbox reduces the speed. A series of gears inside the gearbox lock, or mesh, with each other. A small gear spinning fast makes a bigger gear turn more slowly when they mesh. The first gear in the series is turned by a small gear on the motor shaft, and the last turns a shaft coming out of the gearbox. This drives the robot. This picture shows the insides of the type of motor and gearbox used to illustrate the project. They are sold as kits and are the cheapest and most readily available from model shops, but are difficult to assemble. Gears Gearbox case, or housing

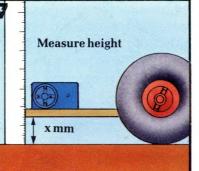
2.

Choose longest shaft for drive shaft.

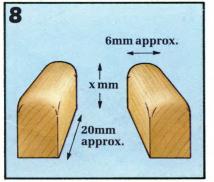
Don't worry if your motors and gears look different from these.



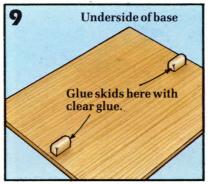
Push the wheels onto the gearbox shafts as shown. If the wheels are loose, wrap tape round the shafts first.



Balance the base to make it level. Measure the distance between ground and base as shown here and write it down.



Cut two balsa spars as shown. Sand them down 1mm shorter than the height found in step 7, and round the corners.



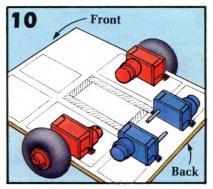
Glue the balsa under the base to act as skids to prevent the robot from tipping up. They work best on a smooth surface. Push down on the wood to steady it. Position the saw on the waste side of the line. Start by sawing downwards, using your thumbnail as a guide. Keep the saw straight.

Waste

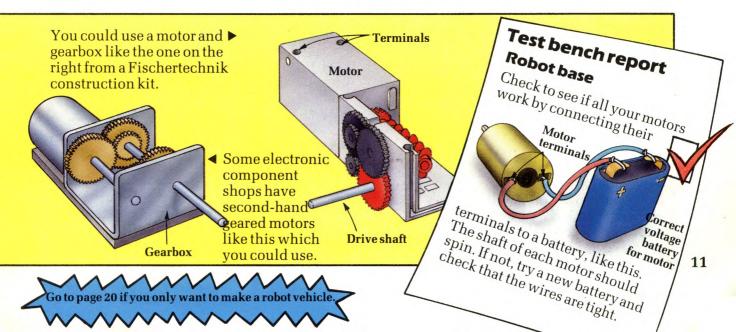
side

Sawing

tips

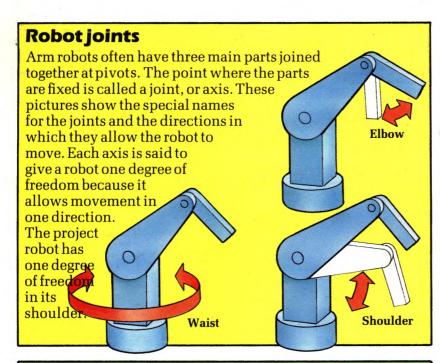


This is how your completed base should look. Sand the skids down if the wheels do not touch the ground.



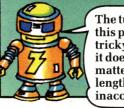
How to make the shoulder

These pages show how to make a shoulder for the arm robot There are two joints in the shoulder to pivot the arm, letting it move up and down while keeping the gripper parallel with the ground. The shoulder is quite easy to make, but be careful to drill the holes for the pivots accurately.

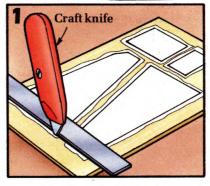


Materials you need

Shoulder templates A, B, C, D, 90×6mm balsa sheet, 6mm balsa spar, metal or plastic tube (max 6mm diameter), metal rod (to fit snugly inside tube), clear glue or balsa cement. Tool kit including 6mm drill and drill bit or home-made tube drill (same diameter as tube).

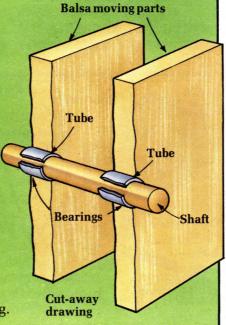


The tube for this part is tricky to cut – it does not matter if the lengths are inaccurate.

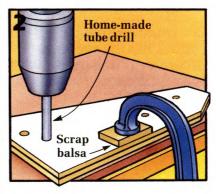


Making joints

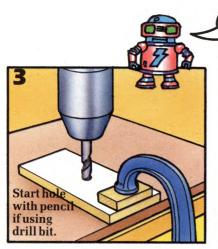
The robot's moving parts are jointed, or pivoted, with shafts made from metal rods. The shafts will wear out the moving parts they rub against. To overcome this, "bearings" made from metal or plastic tubes are fixed in holes the shafts pass through. Bearings also reduce the amount of friction on a shaft, allowing it to move smoothly. You could replace all the shafts and bearings in the robot with cocktail sticks or thin wooden dowel, but it would not work so well or last so long.



Glue the shoulder templates to 6mm balsa sheet and cut round them with a craft knife. Lightly sand the edges.

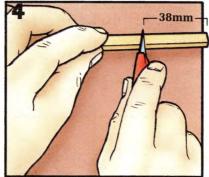


Gently clamp both shoulder sides together. Drill through the hole positions printed on the templates.

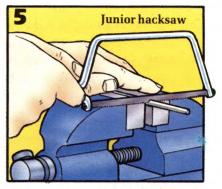


Gently clamp the shoulder top. Drill a 6mm hole where printed on the template. This hole is for the on/off light.

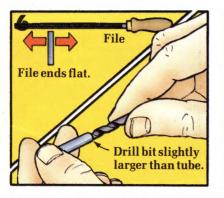
Only drill this hole if you want a light to tell when the robot is switched on.



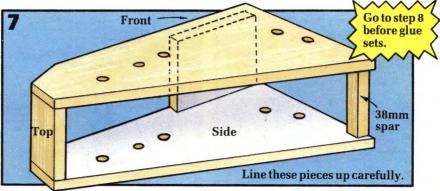
Mark a piece of 6mm spar 38mm long. Cut it with a tenon saw, or a craft knife by cutting half-way through each side.



Gently clamp a length of metal tube as shown on page 8. Saw four 12mm and three 50mm pieces with a junior hacksaw.

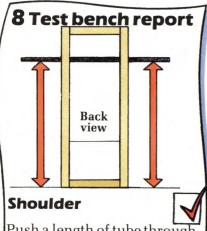


Hold the pieces of tube and file the ends flat. Twist a drill bit in the ends to remove rough edges, or burrs.



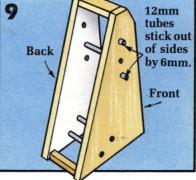
Glue together the shoulder sides, front, top and 6mm spar as shown above. The glueing positions are printed on the

templates to help you line all the pieces up. Lightly sand the shoulder with fine-grade sandpaper and a block.

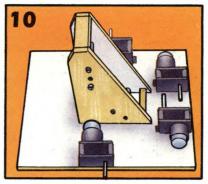


Push a length of tube through the bearing holes to check that they line up. If not, move the sides before the glue sets.

12mm



Push the pieces of tube into the holes in the shoulder sides. The tube lengths for each hole are on the templates.



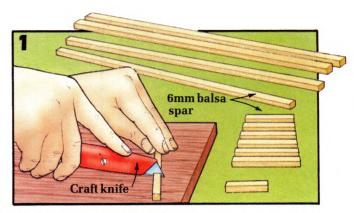
Glue the completed shoulder to the base over the glueing positions on the template, using plenty of glue.

Making the arm

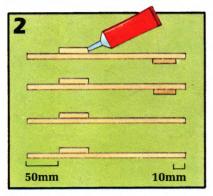
You can find out here how to make the robot's arm (coloured dark blue on page 4). Some parts made at this stage are for attaching other parts of the robot later on, so don't worry if you cannot see what something is for just yet. Try to drill all the holes accurately.

Materials you need

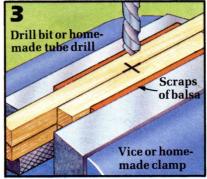
Arm templates A, B, C, 1½m × 6mm balsa spar, 75mm × 3mm balsa sheet, metal or plastic tube (max. 6mm diameter), metal rod (to fit snugly inside tube), clear glue or balsa cement, paperclip. Tool kit including drill bit or homemade tube drill (same diameter as tube).



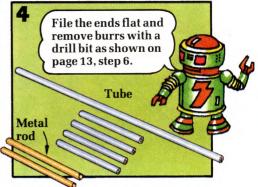
Measure and cut these lengths of 6mm spar: 4 at 250mm, 6 at 40mm, 2 at 24mm. Use a tenon saw, or a craft knife by cutting half-way through each side. Lightly sand the ends.



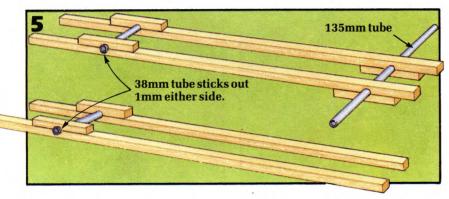
Glue the 40mm lengths of spar to the 250mm pieces in the positions shown above. Use plenty of glue for strength.



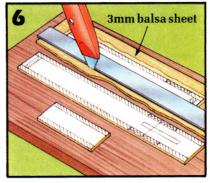
Measure and mark the centre of each joint. Drill a hole the same diameter as the tube, using a bit or tube-drill.



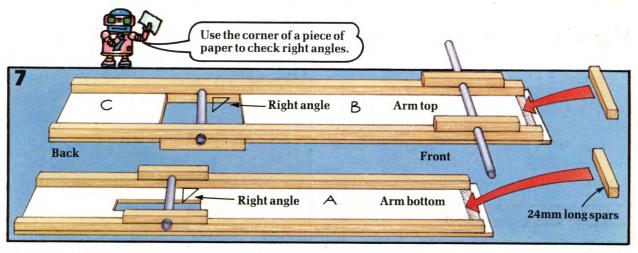
Saw one piece of tube 135mm long and four pieces 38mm long. Also saw two pieces of metal rod 70mm long.



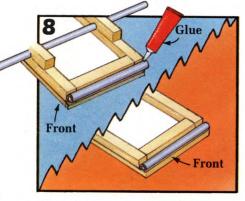
Push the 135mm tube and two of the 38mm pieces through the holes in the spars as shown above. Make sure the tubes are held firmly in the holes. If not, put a little glue in the holes to stick them in place, without getting glue in the tubes.



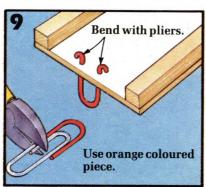
Glue arm templates A, B and C to 3mm balsa sheet. Cut round them, making sure you cut out the slot in piece A.



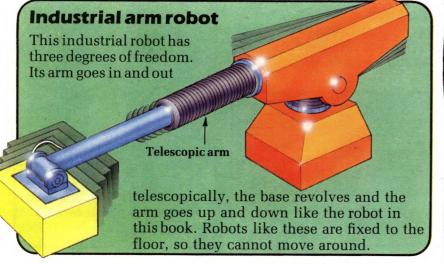
Carefully glue the parts made so far to the positions marked on the templates. Make sure the short lengths of tube are at right angles to the long spars. Make adjustments by moving the spars slightly before the glue sets. Then glue the 24mm



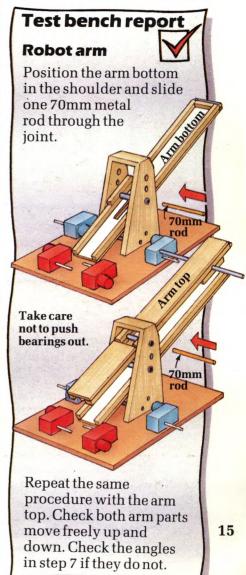
Glue the remaining 38mm lengths of tube in front of the 24mm lengths of spar. Use plenty of glue.



Cut the end off a paperclip with pliers or cutters. Push it through the marks at the end of template A and bend.



lengths of spar on the template glueing positions, as shown by the arrows above.

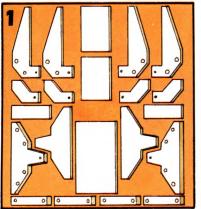


Making the gripper

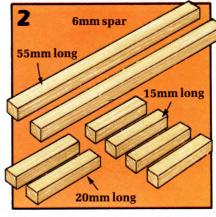
The next four pages show you how to make the robot's gripper. The gripper is made up of two jaws. You need to repeat steps 6 to 9 to make both jaws. This part of the project is fiddly to make, so take your time and cut and drill all the parts as accurately as possible.

Materials you need

Gripper templates A to U, 3mm and 6mm thick balsa sheet, 6mm balsa spar, metal or plastic tube (max. diameter 6mm), metal rods (to fit snugly inside tube), stiff wire (paperclip or coathanger), fishing-line, two elastic bands (about 80mm long), two small tension springs or short elastic bands (max. stretch 25mm), battery for motors, sticky tape, clear glue.

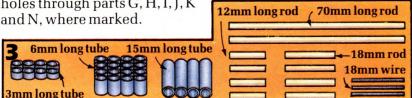


Cut out and glue gripper templates A to U to 3mm or 6mm balsa sheet according to the thickness printed on each template. Clamp matching parts together. Drill holes with a home-made tube drill or suitable bit, where printed on the templates. Also drill 2mm holes through parts G, H, I, J, K and N. where marked.



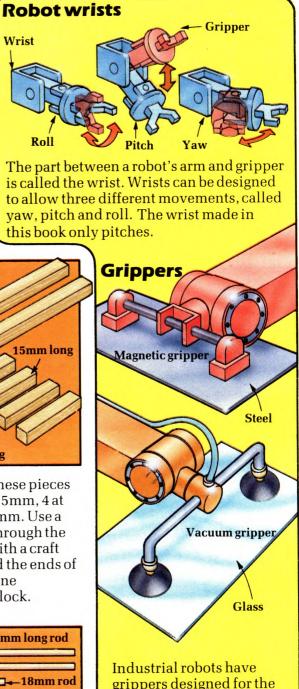
Wrist

Measure and cut these pieces of 6mm spar: 2 at 55mm, 4 at 15mm and 2 at 20mm. Use a tenon saw or cut through the balsa both sides with a craft knife. Lightly sand the ends of each piece using fine sandpaper and a block.

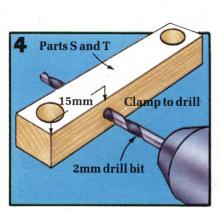


Cut the lengths of tube, metal rod and stiff wire as shown above. Use a vice or home-made clamp as shown on page 8.

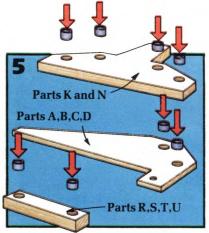
> File ends flat and remove burrs from tube by holding each piece on a length of metal rod.



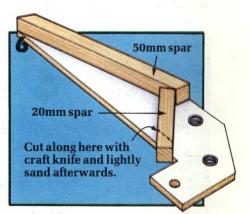
grippers designed for the job they do. The pictures above show magnetic and vacuum grippers, often used to handle metal or sheets of glass.



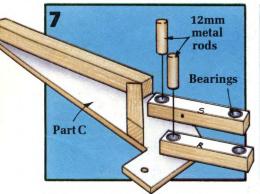
Drill a 2mm hole through the sides of parts S and T, 15mm from one end as shown. Clamp the parts to drill them.



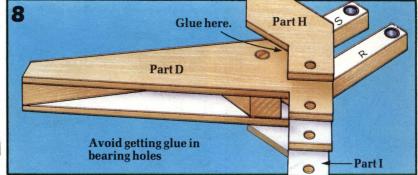
Push the 3mm and 6mm tubes through the holes. You could push a length of rod in first and slide the tube down.



Glue a 55mm and 20mm spar to part C where printed on the template. Trim the end of the 20mm spar with a craft knife.



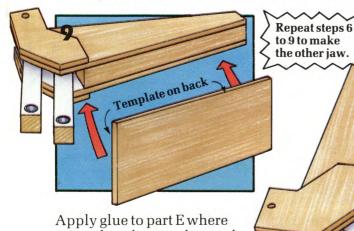
Place parts S and R over the holes in part C. Then slide two 12mm metal rods through the bearings as shown above.



Glue part D to the top of the balsa spars so it fits over the metal rods and lines up with part C below. Then glue part I to part C and part H to part D, so that the shapes of all the parts line up. Avoid getting glue in the bearings.

17

Continued



Apply glue to part E where printed on the template and stick it to the part made so far, as shown above. 18mm metal rods through the bearings in the holes. Next, push an 18mm length of stiff wire through the hole at the front.

wire

Position the two jaws so

holes in part K. Then carefully slide the four

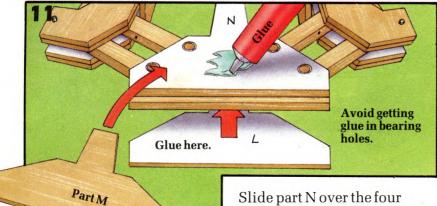
that the holes in parts R.S.

T and U line up with the

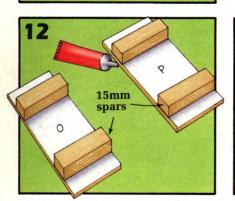
- 18mm metal rods -

K

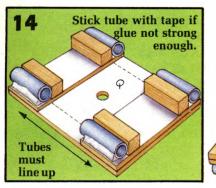
Making the gripper



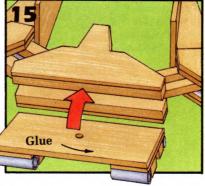
Slide part N over the four metal rods. Then glue part M on top of this and part L on top of part K.



Glue four 15mm long spars onto parts O and P, making sure they line up with the positions on the templates.



Glue four 15mm lengths of tube as shown, using plenty of glue. Try not to get any glue inside the tube. Now glue the parts just made onto the glueing positions on part Q. Make sure the spars are level. This part is the wrist.

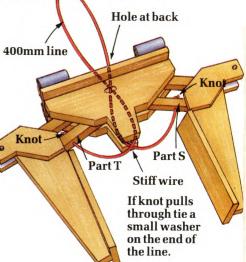


Glue the completed wrist to the gripper as shown, using the dotted lines printed on part Q as a guide to line it up.

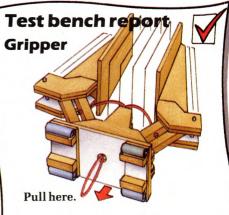
Gripper and arm control lines

Fishing-lines wound round the shafts of the motors at the back of the robot operate the arm and gripper. These are called control lines.

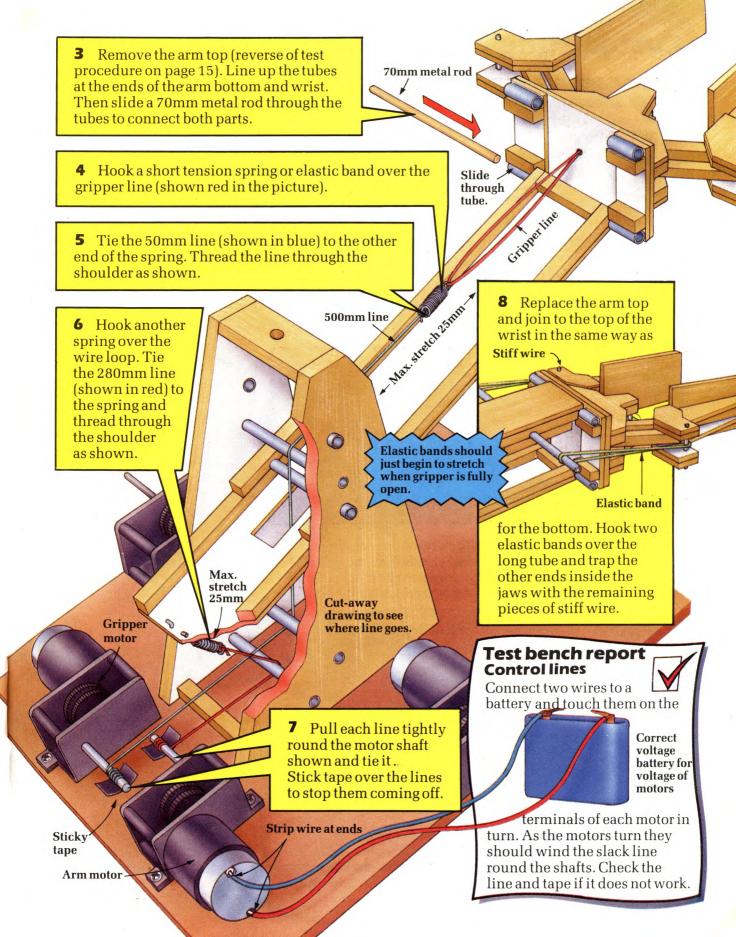
1 Cut one length of fishingline, or strong twine, 280mm long, one 400mm and one 500mm.



2 Thread the 400mm line through the hole at the back of the wrist, round the stiff wire and through parts S and T. Tie a knot at each end and tug to check it will not pull through the holes in S and T.



Pull on the line to close the jaws. Check the threading and knots if this does not work properly.

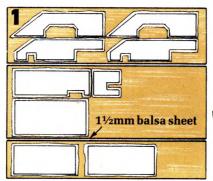


Customizing your robot

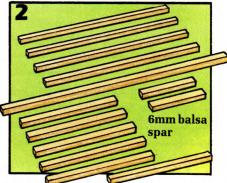
These pages show a cover to make, with tips on painting and ideas on customizing the different versions of the robot. There are lots of ways of making the robot look special by adding extra parts, such as a cardboard body. The cover has a flat top to make this easier to do.

Materials you need

Cover templates A to I, 1½mm balsa sheet, 6mm balsa spar, sticky tape, clear glue.



Cut out templates A to I and glue them to 1½mm balsa sheet. Cut round the templates with a craft knife.



Cut these lengths of 6mm spar: 4 at 44mm, 6 at 70mm, 4 at 130mm, 1 at 159mm. Lightly sandpaper the ends.

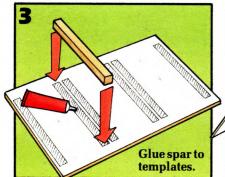
Customizing ideas

These pictures show some customizing ideas. You could add stripes, numbers or mudguards to your robot, or even make it look like a bugeyed science fiction monster.

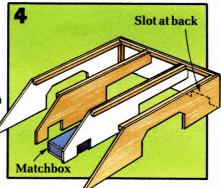
Give your robot a name or number with rub-down lettering or paint brushed through a stencil.

The robot below is covered with synthetic fur fabric. Use clear glue to stick it on, but make sure moving parts are not obstructed.

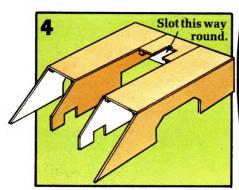
Synthetic fur fabric



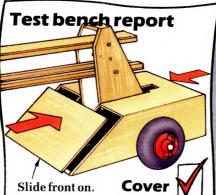
Glue the pieces of spar to parts A, D, E, F, G, H and I,on the glueing positions printed on the templates.



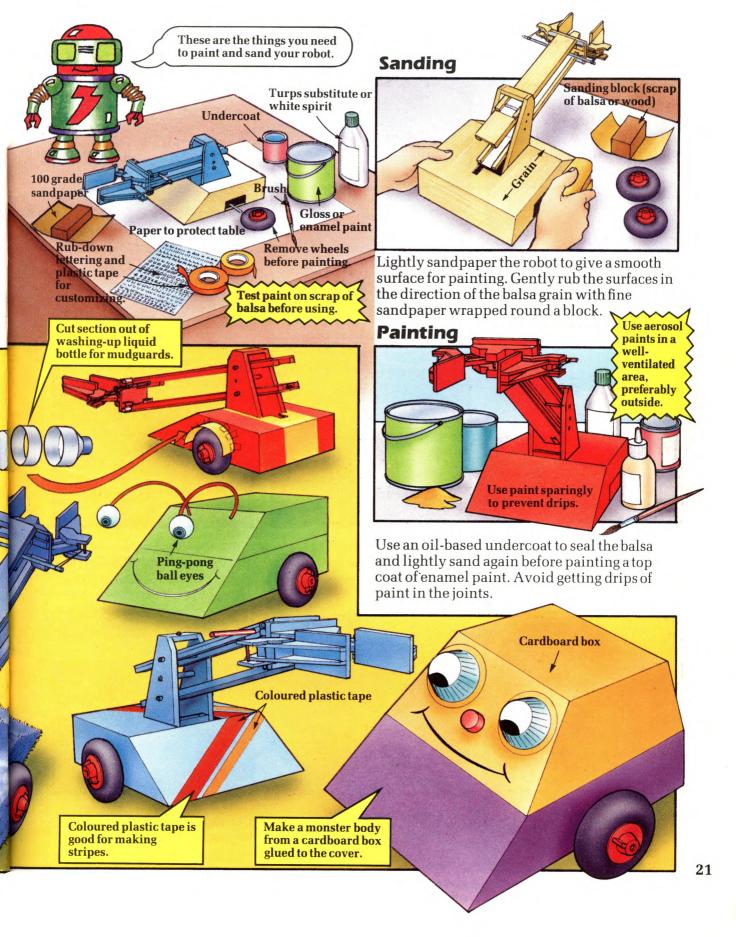
Glue the side pieces to the back as shown. You may have to support the sides with a matchbox while the glue sets.



Glue parts B, C and E on top, template side down. Make sure the slot in part E faces the front of the cover.



Slide the cover over the back of the robot and push part A onto the slanted sides. Check that the cover sits flat on the base. If not, tape it down but do not use glue.



Electronics and soldering

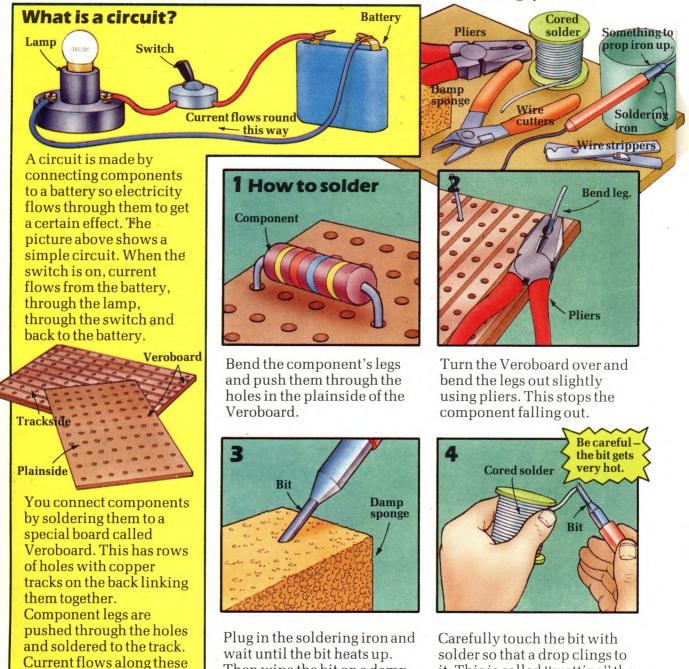
The next few pages explain the electronic parts needed to control the robot with a home computer. Here you can find out about electronic circuits and soldering. Electronics is about the control of tiny electric currents with devices called components, soldered together to make circuits.

Things for soldering

Soldering is a way of joining two bits of metal together with another metal called solder. These are the things you need.

it. This is called "wetting" the

bit.

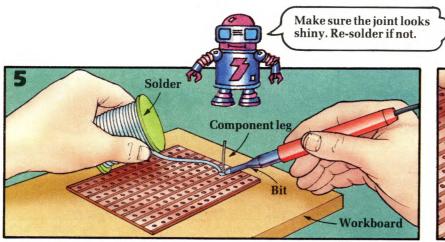


Then wipe the bit on a damp

sponge to remove old solder.

22

tracks.

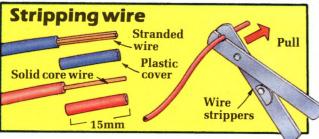


Touch one side of the leg, where it touches the track with the bit, and at the same time touch the solder on the

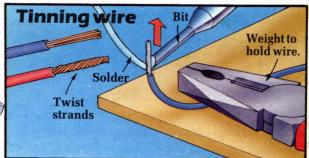
other side. Hold them there for about a second, until a blob of solder flows round the leg. Then let the joint cool.



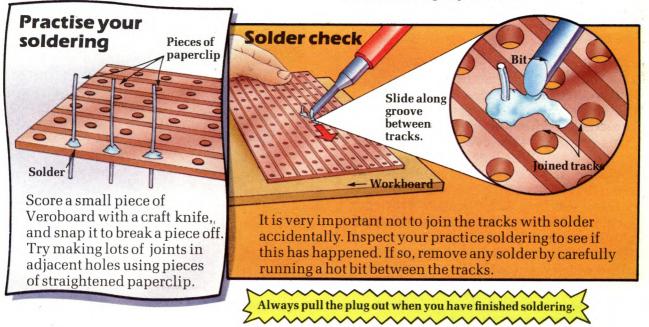
Trim the legs with wire cutters close to the solder. Hold the board away from your face and put your finger on the leg.



Wire is used to connect one track to another in a circuit, and to connect to a battery. Remove about 15mm of plastic from each end, using wire strippers adjusted to cut only the plastic, not the metal core. Grip the strippers firmly, and pull while holding the wire.

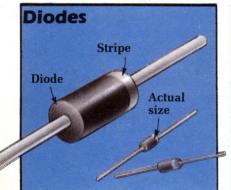


To make a good electrical connection and stop stranded wires coming apart, you need to coat the stripped ends with solder. This is called "tinning". Stroke the wire with the bit and solder until lightly coated.



Variable resistor or **Electronic components** potentiometer - adjust resistance by turning shaft. These pages show all the Resistors **Light Dependent** components used to build **Resistor (LDR) Fixed resistor** the switching circuit and **Resistance** varies according to sensors, with hints and tips amount of light on identifying them. The **Code stripes** shining on window ones you buy may not look

Resistors reduce the amount of current passing through them. Some do this by a fixed amount and others are adjustable. Coloured stripes on fixed resistors are a code to tell how strong their resistance is. Crack the code using the chart opposite.



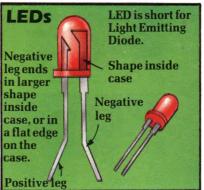
exactly the same. If you

to help.*

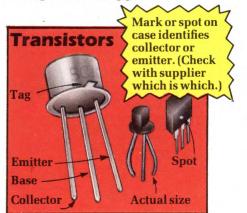
cannot identify a component

or its legs, ask your supplier

Current flows in one direction through diodes – like a oneway street for electricity. They have a stripe at one end which identifies which way round you connect a diode in a circuit. Current only flows when a diode is correctly connected.



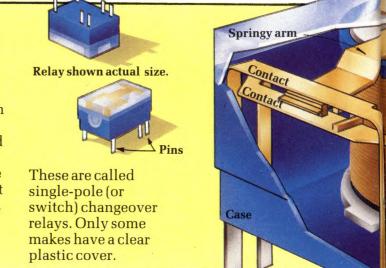
LEDs glow like tiny bulbs when current passes through them. Like ordinary diodes, current only goes one way. They have a positive leg, connected to the positive terminal (+ve) of a battery, and a negative leg connected to the negative terminal (-ve).



Transistors act like switches to turn current on or off, or to control the strength of current. They have three legs, called "base", "collector" and "emitter". The centre leg is usually the base and the case has a mark to identify the others.

Relays

A relay is a special kind of switch activated by an electromagnet. The picture on the right shows a cut-away of the type used in the project. The coil in the centre becomes an electromagnet when current is passed through it. This attracts the springy arm above it, switching it from one of the contacts at the end to the other. The magnet works as long as current flows, but as soon as it is turned off the arm flicks back to the other contact. This effect is used to switch the robot's motors on and off. There are many types of relays, some with more than one switch inside. See page 40 to find out which you need.



*It is a good idea to take this book with you to the shop. See the shopping list on page 40 for the components you need.

└┘ Legs or pins

Resistor codes

Colour		Digit or number of 0s	1
	Black	0	
	Brown	1	
	Red	2	1
	Orange	3	
	Yellow	4	
	Green	5	V
	Blue	6	-
	Violet	7	
	Grey	8	1
	White	9	

How many ohms are these resistors? Answers on page 48.

This shows how to read resistor codes. 1st digit 2nd digit Number of noughts

Accuracy stripe (gold, silver, red or brown)

Cover

Resistance is measured in ohms (written Ω or $K\Omega$ for 1,000 ohms). One stripe shows how accurate the resistor is (don't worry about this one), and the others show its resistance. The first and second stripes give the first two digits in the number of ohms. The colour of the third shows how many noughts to add to this.

> See page 41 to find out how to identify relay pins.

Dog in the way.

Sensors

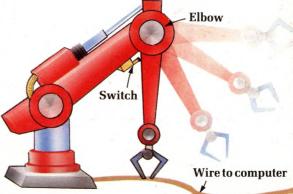
Computer in here

Cargo

Robot truck

Sensors

Robots need electronic senses, or sensors, to give their computers information, or feedback, about the outside world or the robot itself. This robot truck has a kind of radar sensor to detect obstacles in its path. The instant anything is detected it sends a message to an on-board computer, which is programmed to control the robot to steer clear.



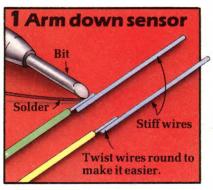
The simplest kind of sensor is a switch. The arm robot above has a switch like a lamp switch under its elbow. The switch is connected to its computer. As the arm bends, it touches the switch. This triggers the computer to turn off or reverse the arm motor to avoid damaging the robot. The project arm and gripper have similar sensors. A mobile robot could also have a switch under its bumper, to detect collisions.

Making robot sensors

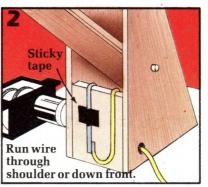
The robot's sensors tell its computer when the arm is either up or down and whether the gripper is open, closed or holding something. These are switches, made from two pieces of metal which make contact when the arm or gripper have moved as far as they will go. The computer program on page 36 makes the motors stop or change direction when the switches make contact.

Materials you need

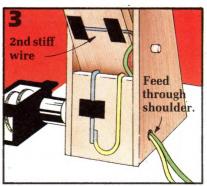
3m bell wire or ribbon cable, 2 × 50mm stiff wire (straighten out a couple of paperclips), insulation or sticky tape, double-sided tape, 50mm long steel nail or metal tube, 2 compression springs about 5mm diameter × 25mm long (e.g. old ballpoint pen springs) drill bit same diameter as springs, brass shim or tin foil about 60mm square, thin foam rubber about 60mm square × 5mm thick, glue, drawing pin, 12mm or 6mm balsa spar, soldering and tool kits.



Measure and cut two 400mm long wires and strip and tin both ends. Solder one end of each to two 50mm long bits of stiff wire.*

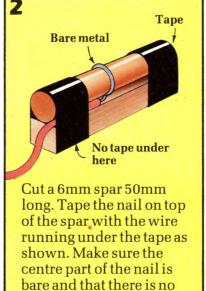


Bend one of the stiff wires over the front of the shoulder as shown. Cut off a piece of tape and stick the wire to the front of the shoulder.

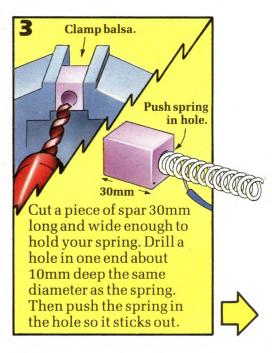


Stick the other stiff wire under the arm with tape. Position it so that the stiff wires touch each other when the arm is right down.

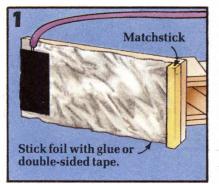




tape under the balsa.



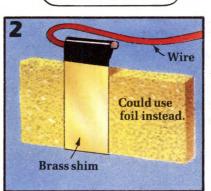
Gripper closed sensor



Stick tin foil to the face of the right-hand jaw. Strip a 600mm wire and tape one end to the foil. Glue a piece of matchstick to the jaw as shown.

the spring touches the nail

when the arm is fully up.

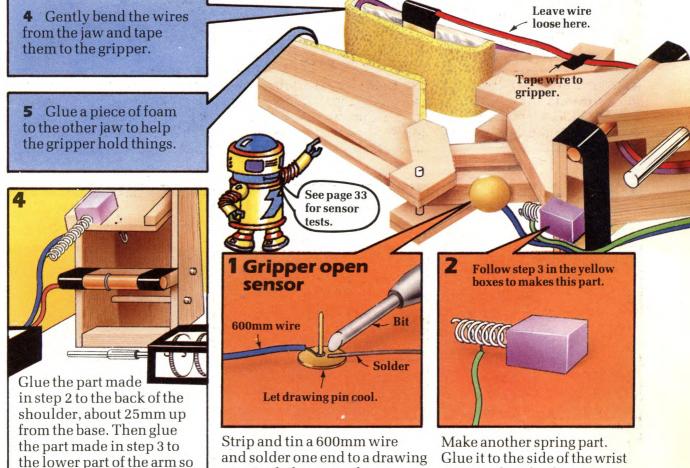


You may find it easier to remove gripper.

Cut a piece of foam 55mm × 30mm and a strip of brass shim 15mm × 40mm. Glue or tape the shim to the foam. Strip a 600mm wire and tape it to the shim.



Stick a thin strip of doublesided tape to either end of the jaw. Stretch the foam and stick it to the end of the jaw and the matchstick.



pin. Push the pin in the gripper to line up with step 2.

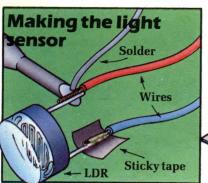
Glue it to the side of the wrist so it touches the drawing pin when the gripper is fully open.

How to make a light sensor

You can find out here how to make a light sensor, as an added extra for any version of the robot.* This enables you to instruct the robot to follow a line drawn on a big sheet of paper, or "look" for bright objects. There is an example of how to instruct the robot and light sensor on page 39. You can also find out how to make an optional on/off light on the opposite page.

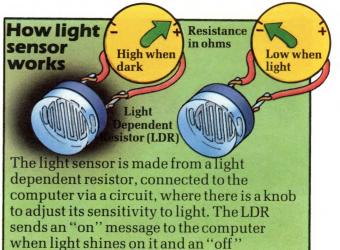
Materials you need

Sensor templates A to F, 1½mm balsa sheet, Velcro, sticky tape, dark paper, 2m bell wire, LDR, LED, 10 hole connector block, 330Ω resistor, 2 small selftapping or wood screws, soldering and tool kits.





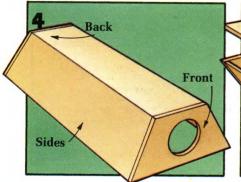
Strip and tin each end of two 500mm wires. Then solder one end of each wire to the legs of an LDR. Cut out a piece of dark coloured paper or thin card and make a tube round the LDR. Stick the tube with tape.



message when it is dark.

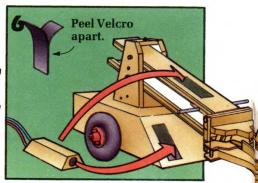
the sheet out too.

Cut out light sensor templates A to F and glue them to 1½mm thick balsa sheet. Cut each piece out with a craft knife.



Glue the front, back, top and sides together as shown. Hold each part while the glue sets. Don't glue the bottom on yet. Bottom Tube inside

Place the paper tube inside the box with the wires poking out of the holes at the back. Then glue the bottom on.



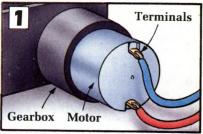
Cut two bits of Velcro 70mm long. Separate the Velcro, glue one bit under the sensor and two bits to the robot.**

**See opposite to find out how to connect wires up.

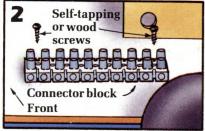
*If you don't make the light sensor, leave out the potentiometer in the circuit on page 32.

Connecting up the robot's wires

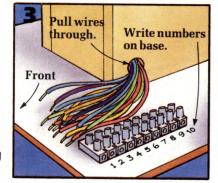
All the wires from the robot's sensors, motors and LED (if you add one) are connected into a connector block. This makes the robot ready to connect to the switching circuit explained on page 30.



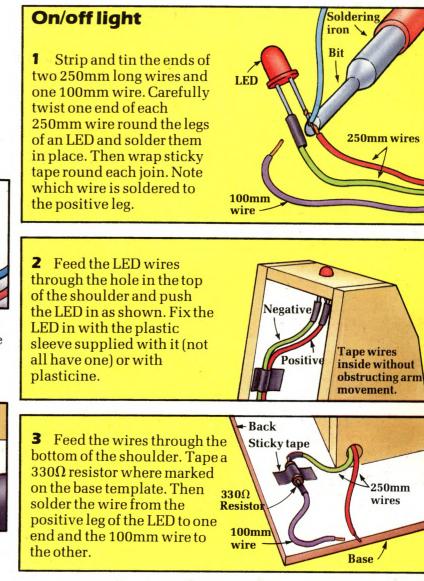
Strip and tin one end of eight 300mm long wires. Solder the tinned end of each wire to each of the motor terminals.



Screw a connector block with ten pairs of holes to the base.



Write numbers by the side of the connector block. Thread any loose wires through the hole in the shoulder.



A Screw wires in	1	Wire from LED positive leg via 330 Ω resistor.
this side.	2	Wire from LED negative leg and one from each sensor (including light).
	3	One wire from each arm sensor.
557.	4	One wire from each gripper sensor.
Sal ~	5	One wire from light sensor.
GAR -	6	One wire from arm motor.
	7	One wire from gripper motor.
m	8	One wire from left drive motor.
A A A A	9	One wire from right drive motor.
	10	One wire from each motor.

Screw the wires into the connector block as shown in

this chart. There are 18 wires with the LED, 16 without.

Use the same hole numbers as shown above for all versions of the robot. Do this carefully, checking each wire as you go.

Making a switching circuit

These instructions show how to make the switching circuit which connects the robot to the computer. It is important to follow them very carefully, as one mistake could damage the circuit or your computer. The template on page 41 helps identify where components go.

Important

3

Relay 1 Pin No. 1

Pin No. 1

Hole **Relay 2**

Hole **Relay 3** Pin No. 1

Hole

Hole

Hole

Relav 4

Relav 5

Pin No. 1

Pin No. 1

2

2

2 3 4 5

2

2

Push the legs of five relays

through the holes shown in

the chart. Bend the legs out

a8 Z8 V8 a5

3 4 5 6

See page 41 to

numbers. DO NOT BEGIN

UNTIL YOU

HAVEDONE

Relay

5

5 6

Z5 V5

4 3

a18 Z18 V18 a15 Z15 V15

a28 Z28 V28 a25 Z25 V25

a38 Z38 V38 a35 Z35 V35

H38G38C38H35G35C35

3 4

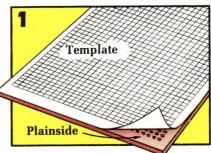
3 4 5

THIS.

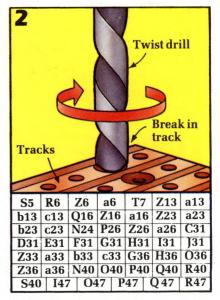
check relay pin

Things you need

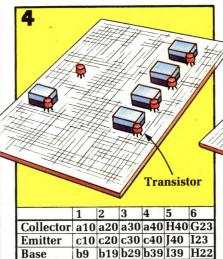
Relays, transistors, diodes, resistors, potentiometer (see page 40 for exact types), bell wire or ribbon cable, Veroboard, soldering kit and tool kit, including drill bit (about 5mm).



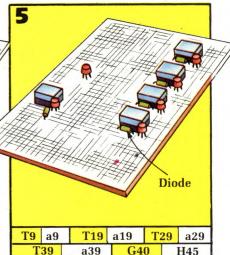
Cut a piece of Veroboard 31 tracks by 50 holes long. Photocopy or accurately trace the circuit template on page 41. Cut it out with scissors and glue it to the plainside of the Veroboard so the crosses line up with the holes.



Turn the Veroboard over and cut the track at the holes shown in the chart. Identify the holes by pushing a pencil point through the template. Clamp the board and cut the track with a drill bit. Check the track is cut through.



Push the legs of six transistors through the holes shown in the chart. Solder transistors to the track quickly to avoid heating them.



Push the legs of five diodes through the holes shown in the chart, with the striped end in the hole marked in vellow. Then solder to the track.

slightly as you go, then solder them carefully to the track. Transistors: Ask your supplier which leg is

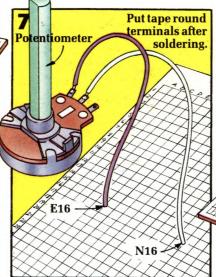
nearest spot or other mark on case (see page 40).

	T		
1			
	b		Resistor
		1. The I	1 1001010101
	AAA		
1KΩ Br	own/B	lack/Red	1
1KΩ Br E17/0			1 20/N20
E17/C	522	H	
E17/C 2K2Ω R	G22 Red/Red	H2 d/Red	
2K2Ω R	G22 Red/Red E8/L8	H2 d/Red 143/I48	20/N20
E17/C 2K2Ω R E6/M6 I P43/P48	G22 Red/Red E8/L8 Q43	H2 d/Red 143/148 8/Q48	20/N20 043/048
E17/C 2K2Ω R E6/M6]	G22 Red/Red E8/L8 Q43 Blue/Gr	H2 d/Red 143/148 8/Q48	20/N20 043/048

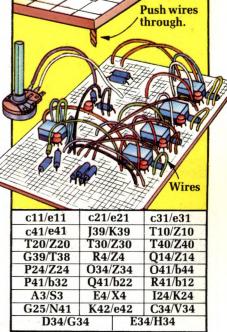
THAT

6

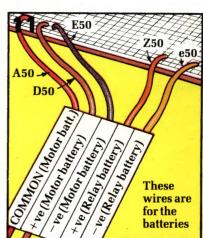
Push the legs of fourteen resistors through the holes shown in the chart, bend the legs out and solder them to the track.



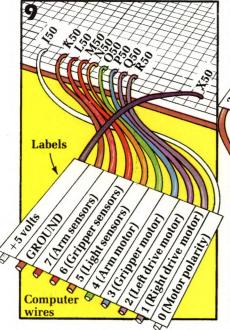
Strip and tin the ends of two 150mm wires. Solder them to the centre and outside tag of a 100K potentiometer. Solder one wire in E16 and one in N16.

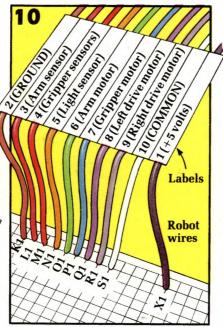


Strip and tin the ends of twenty-six 150mm wires. Solder them as loops between the holes shown in the chart. Check them as you go.



Strip and tin the ends of five 200mm wires. Tape labels to them and solder one end of each wire into the holes shown above.





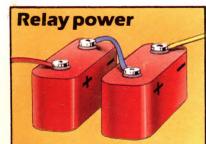
Cut 500mm of 10-way ribbon cable or ten lengths of bell wire. Strip and tin the ends. Tape labels to them and solder them in the holes shown.

Cut 2m of 10-way ribbon cable or ten lengths of bell wire. Strip and tin the ends. Tape labels to them and solder them in the holes shown.

IMPORTANT: Check no tracks are joined, or you could damage your computer.

Connecting the robot, circuit and computer

These pages explain how to connect the switching circuit to the robot, batteries and computer. It is very important to read the instructions before connecting up, and then follow them carefully, or you may damage your computer.



Instead of a 12 volt battery for the relay power, you could join two 6 volt batteries together as shown above.

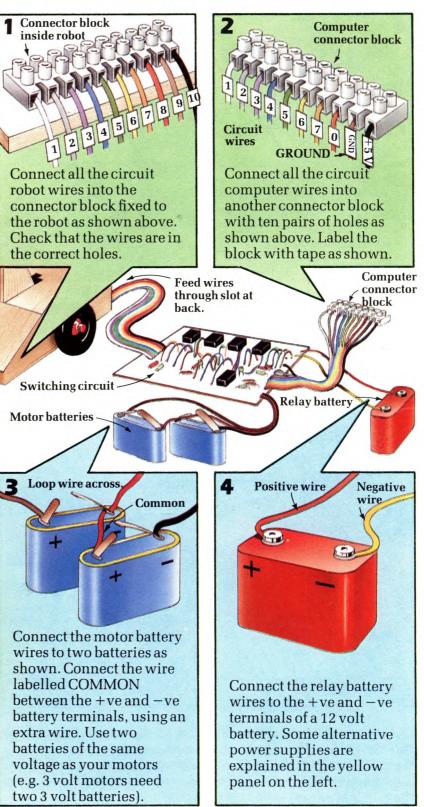
Power supplier (must be d.c., or direct current).

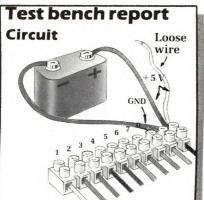
Ci)

Mark terminals with tape.

> You could use a 12 volt power supplier from a slot car set. Not all power supplier terminals are marked +ve (positive) and -ve (negative). Test which is which with a 1K resistor and an LED as shown. The LED only lights up when its negative leg is connected to the negative terminal.



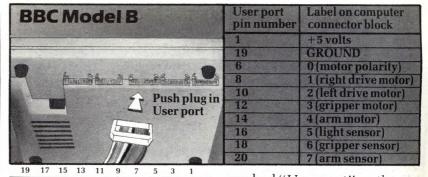




Test the circuit before connecting to your computer to see if it switches the motors on and off. Strip three wires and connect them as shown to the computer connector block and a 6 volt battery (the other batteries must be connected too). Touch the loose wire in holes 1.2.3 and 4, one at a time. You should hear a relay click and one motor start as you try each one. Remove the loose wire. Sensor test

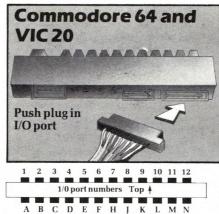
ve Leave the battery above in place (not shown in picture). Solder three wires and a 330 Ω resistor to an LED. Put the +ve wire in the 5 volt hole. Touch the other wire in these holes, while manually moving the robot (remove wires and battery afterwards):

- Hole What should happen 3 LED on when arm fully
- up or down. 4 LED on when gripper
- fully open or closed
- 5 LED off when light sensor pointed at bright light.

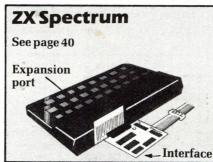


. User port numbers Top 4 . . 20 18 16 14 12 10 8 6 You need a special plug called a 20-pin I.D.C. plug to connect the circuit to the socket

.



Use a plug called an edge connector for these computers. Cut a short length



You need a special interface circuit which plugs into the expansion port. There are a number of types and they give eight input and eight output lines. Following the interface

Check track

the chart on

page 30

breaks against

Check

ioints

soldering, re-

solder any "dull" looking

Try another

LED, making

identify the

legs correctly.

sure you

marked "User port" on the BBC. Buy one with a length of ribbon cable attached, and connect to the computer connector block as shown in this chart.

User I/O pin numbers	Label on computer connector block
2	+5 Volts
N	GROUND
С	0 (motor polarity)
D	1 (right drive motor)
E	2 (left drive motor)
F	3 (gripper motor)
H	4 (arm motor)
J	5 (light sensor)
K	6 (gripper sensor)
L	7 (arm sensor)

of ribbon cable and strip and tin the wires at both ends. Connect the wires to the edge connector and computer connector block as shown above.

Interface pin number	Label on computer connector block
+5 V	+5 Volts
-0V	GROUND
0 =0	0 (motor polarity)
1 nes	1 (right drive motor)
2 5 0	2 (left drive motor)
3 7	3 (gripper motor)
4	4 (arm motor)
5 5 5	5 (light sensor)
6 25	6 (gripper sensor)
7 ^S Et	7 (arm sensor)

instructions, connecting a short length of ribbon cable between the interface and computer connector block as shown above.

Are your batteries

fresh?



33

Do these M checks if the tests don't work:

Check all

the correct

holes

wires are in (

Test programs

Here are some tests to check the robot is working correctly before typing in the main program over the page. There is also a "start-up" routine to do each time you use the robot. This makes sure the motors do not start before you are ready.

"Start-up" routine	*BBC	?&FE62=31
1 Connect the robot and		?&FE60=0
computer as shown on page 32. Disconnect the battery	*VIC 20	POKE 37138,31 POKE 37136,0
COMMON wire. Switch the computer on, then type in the lines on the right.	*C64	POKE 56579,31 POKE 56577,0
2 Re-connect the COMMON wire.	* Spectrum either POKEport number,0 or	
3 Press RETURN (ENTER on	port number,0	
Spectrum). Now you are ready to type in the main program or test programs.		ds you use for depend on the buy. See page 40.

1 Type in the program below for your computer. Type RUN when you are ready.

* BBC 10 ?&FE60=0 20 PRINT *TRY A NUMBER" 30 INPUT X:?&FE60=X 40 I\$=6ET\$:60T0 10

*VIC 20 10 PDKE 37136,0 20 PRINT "TRY A NUMBER" 30 INPUT X:PDKE 37136,X 40 GET A\$:IF A\$="" THEN GOTO 40 50 GOTO 10

2 The computer makes the motors run in one direction or another, depending upon which way round the motor terminal wires are connected. When "TRY A NUMBER" appears on the screen, type the numbers shown in the chart, one at a time. Watch each motor to check it runs in the direction shown. Press RETURN (ENTER on Spectrum) to stop the motor. Swap over the terminal wires of any motor running the wrong way

34 wrong way.

*C64

C64 users use VIC-20 version but replace 37136 with 56577

*Spectrum

10 either POKE port number,0 or DUT port number,0 20 PRINT "TRY A NUMBER":INPUT X 30 either POKE port number,X or DUT port number,X 40 PAUSE 50 50 IF INKEYS=" THEN 60TO 50 60 60TO 10 POrt number depends on interface.

Number to type in program	Motor to watch	Direction robot should go
2	Right drive	Forwards
3	Right drive	Backwards
4	Left drive	Forwards
5	Left drive	Backwards
8	Gripper	Close
9	Gripper	Open
16	Arm	Up
17	Arm	Down
0	To stop the test	

Sensor test

This checks to see if the sensors are working properly. Check all the wires on the sensors if any part of the test fails.

1 Unhook the fishing line and elastic bands on the arm and gripper so you can move them by hand. Then type the program for your computer and type RUN when you are ready.

BBC	10	PRINT ?&FE60
	20	60TO 10
VIC 20	10	DDINT DEEVISTI

VIC 20 10 PRINT PEEK(37136) 20 60T0 10

*C64 10 PRINT PEEK(56577) 20 60T0 10

*Spectrum

10 either PRINT PEEK(port number) or PRINT IN (port number) 20 GOTO 10 Use these programs for light sensor test too. Number on Arm/gripper position screen Arm half up Anumber Number Arm up Arm down above-128 **Gripper half open** A number **Gripper** closed Number **Gripper open** above-64

2 Hold the arm and gripper in each of the positions shown in the chart above. If the sensors are working correctly the numbers in the chart will appear on the screen for each position.

*To stop the program type: BBC: ESCAPE then NEW C64/VIC20: RUN/STOP then NEW SPECTRUM: BREAK then NEW

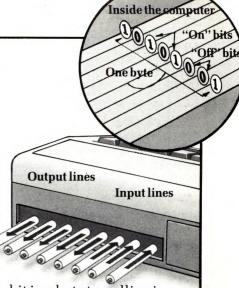
Light sensor

1 Type in the sensor test program. Point the light sensor at a diffused source of light, towards the window, for example. **2** Twist the shaft of the potentiometer connected to the switching circuit. This adjusts the sensitivity of the light sensor. Make adjustments with the sensor pointing towards the light, until you see a number on the screen. When you put your hand over the sensor, you should see the same number minus 32. Adjust the light sensor according to what you use it for. For example, to get the robot to follow a black line drawn on paper, position the sensor on the front of the robot. Then move the robot from side to side over the line. adjusting the potentiometer at the same time to read a low number while pointing at the line, and a higher number while pointing at the white paper.

Computer control

The computer program over the page controls the motors according to instructions you give the computer. It does this by sending and receiving electrical voltages (about 5 volts) through the wires connected between the switching circuit and the computer's port (usually called a parallel input/output port). The port has eight separate wires inside, called lines.

Inside the computer, each instruction is converted into a number in binary code. Binary is a number system using only two digits, 0 and 1, to represent any decimal number. Individual digits are called bits (short for binary digits), and they are represented by an electrical pulse (about 5 volts) for a 1 and no pulse for 0. Most home computers use groups of eight bits, called bytes, to represent each part of an instruction. The parallel input/output port is like an eight lane road, with each



bit in a byte travelling in parallel along the separate lines.

Some lines, called output lines, send messages to the motors, while others, called input lines, receive messages from the sensors. The program sets five lines to output and three to input. One output line controls the direction the motors turn, or their polarity, and each of the other four switch one motor on or off. The gripper, arm and light sensors send messages to the computer separately along the three input lines.

Program changes

The main program works for the BBC computer. These are the changes you need to make to the main program over the page for the VIC 20, C64 and Spectrum computers.

- C64 ▲ VIC20
- 10 PDKE 56579,31:0P=56577
- ▲ 10 PDKE 37138,31:0P=37136
- ▲ 30,230,330,990 Replace CLS with PRINT CHR\$(147) 850 LET SF=1
- ▲ 800 GET I\$: IF I\$<>"" THEN GOSUB 830: PF=1: RETURN
- ▲ 830 POKE OP,0:RETURN
- B40 POKE DP, G: RETURN
- ▲ 860 IF (PEEK(OP) AND TN)=0 THEN SF=1
- 900 FOR T=1 TO 200:NEXT T

Spectrum

10 LET DP=the number of your port 100 GOSUB 330*(A=1)+230*(A=2)+120*(A=3) 170 GOSUB 480*(Q<8)+500*(Q=8)+540*(Q=9)+620*(Q=10)+640*(Q=11) 190 GOSUB 680*(Q=12)+690*(Q=13)+710*(Q=14)+730*(Q=15)+750*(Q=16) 270 PRINT " ";I;". ";:IF M(I)>0 THEN PRINT V\$(M(I)); 375 -IF LEN(C\$)<6 THEN LET C\$=C\$+" ":GOTO 375 800 IF INKEY\$<>"" THEN GOSUB 830:LET PF=1:RETURN 830 either POKE OP,0 or OUT OP,0:RETURN 840 either POKE OP,6 or OUT OP,6:RETURN 850 LET SF=1 860 LET D= either PEEK OP or IN OP 862 FOR I=7 TO 5 STEP -1:LET Z=2^1 864 IF D>=Z THEN LET D=D-Z:IF Z=TN THEN LET SF=0 866 NEXT I 900 FOR T=1 TO 100:NEXT T 920 DIM M(40):DIM D(40):DIM P(11):DIM V\$(17,6)

Robot control program

20 GOSUB 830: GOSUB 920: GOSUB 990 Sets robot to starting position and reads data. 30 CLS position and reads data. 40 PRINT "ROBOTROL MENU": PRINT Prints menu 50 PRINT "DO YOU WANT TO " Prints menu 60 PRINT "1. ENTER STEPS" Prints menu 70 PRINT "2. DISPLAY": PRINT "3. 60" Sets robot to starting position and reads data.	er This program is written in BASIC. No changes are needed for the BBC computer. Changes for other computers are on page 35.
90 INPUT A: IF A(1 OR A)3 THEN GDTO 90	 Branches to routine depending on choice.
120 LET PC=1:LET PF=0 130 LET Q=M(PC) 140 IF Q=17 THEN GOSUB 830: RETURN 150 IF Q=0 THEN GOTO 210 160 IF Q>11 THEN GOTO 190 170 DN Q GOSUB 480,480,480,480,480,480,500,540,620,640	 Sets Q to number of command stored in V\$ as recorded in M for this step. Stops motors and returns to menu if command is HALT (command 17 in array V\$) Branches to relevant section depending on command. Returns to menu if PF (panic button flag) = 1
220 GOTD 130 230 CLS 240 PRINT "FROM WHICH STEP": INPUT S 250 LET EL=S+15: IF EL>40 THEN LET EL=40 260 FOR I=S TO EL 270 PRINT " "; I; ". ";V\$(M(I)); 280 IF D(I)>0 THEN PRINT TAB(15); D(I); 290 PRINT	and goes back. – Works out last step to list to (EL). – Prints step numbers and commands.
310 PRINT "PRESS RETURN FOR MENU" 320 INPUT Q\$:RETURN 330 CLS 340 PRINT:PRINT "STEP NUMBER":INPUT N 350 IF N=0 OR N>40 THEN RETURN 360 PRINT "COMMAND":INPUT C\$ 370 LET V=0 380 FOR I=1 TO 17 390 IF C\$=V\$(I) THEN LET V=I 400 NEXT I 410 IF V=0 THEN PRINT "COMMAND NOT RECOGNIZED":GOTO 360 420 LET M(N)=V 430 IF V=10 OR V=11 OR V=16 DR V=17 THEN LET D(N)=0:GOTO 470	 Asks for command (C \$). V = Number of position of the command in array V\$. Sets V to 0 then compares command (C\$) to commands stored in V\$. Sets V if match is found. Command not recognized. Records command in array M. Jumps to line 470 for commands which have no repeat or duration.
450 PRINT "TO WHICH STEP"	ans no sensor test is needed as wheels have /e.
	L 20 0000 80:0000 720:0000 720:0000 970 Sets robot to starting position and reads data. 50 CLS position and reads data. 40 PRINT "NOBOTROL MENU":PRINT "3. 60" position and reads data. 50 PRINT "1. ENTER STEPS" Prints menu 70 PRINT "2. DISPLAY":PRINT "3. 60" Prints menu 80 PRINT "TYPE A NUMBER" Prints menu 90 INPUT A:IF A(1 OR A)3 THEN GOTD 90 100 ON A 605UB 330,230,120 110 BOTD 30 110 BOTD 30 120 LET PC=1:LET PF=0 130 LET Q=M(PC) 130 IF Q=0 THEN BOTD 210 140 IF Q=17 THEN 605UB 830:RETURN 150 IF Q=0 THEN BOTD 190 170 DN GOSUB 480,480,480,480,480,480,500,540,620,640 180 GOTD 200 190 ON Q=11 605UB 680,690,710,730,750 200 IF PF=1 THEN RETURN 220 GOTD 130 230 CLS 240 PRINT "FROM WHICH STEP"; INPUT S 230 CLS 240 PRINT "FROM WHICH STEP"; INPUT S 230 CLS 240 PRINT "9ES RETURN FOR MENU" 330 PRINT "PESS RETURN FOR MENU" 250 IF D(1)>0 THEN PRINT TAB(15); D(1); 240 FDR I:S TO EL 250 IF N=0 OR N>40 THEN RETURN 330 PRINT "PESS RETURN FOR MENU" 330 PRINT "COMMAND": INPUT CS 330 IF CS=VS(1) THEN PRINT "COMMAND NOT RECOGNIZED": GOTD 360 340 PRINT "COM

Arm down	530 RETURN 540 IF A\$="DD" THEN RETURN 550 GOSUB 580 560 IF SF=1 THEN LET A\$="DD" 570 RETURN	*Because it takes a while for the robot to begin moving after a command, the computer waits for a time after the sensors go off before testing to see if they are on again. Both the gripper and arm sensors work in the same way.			
Move arm	580 LET TN=128	 TN tells computer which input line to test. Waits for the sensor to go off then checks to make sure it has not come on again before moving arm. 			
Open gripper		Moves arm and sets A\$ to indicate mid-way position. - Returns if gripper is open. - Moves gripper and sets G\$ to indicate gripper is open.			
gripper Move	640 IF 6\$="CL" IHEN REIDEN 650 GOSUB 660:LET 6\$="CL":RETURN 660 LET TN=64:GOSUB 880:LET N=1E5 670 LET TF=1:GOSUB 770:RETURN	 Same as 620-630 Waits for sensor to go off then sets duration to large number so gripper moves a long way. TN tells the computer which input line to test. 			
	680 LET PC=D(PC)-1:RETURN 680 LET PC=D(PC)-1:RETURN 690 LET TN=32:GOSUB 850:IF SF=0 THEN GOSUB 680 700 RETURN	 TF = 1 therefore sensors must be tested. Moves gripper. Sets step counter to step before one asked for. When 1 is added (line 210) correct step is obtained. Tests light sensor input line. Calls GOTO routine 			
IFON	710 LET TN=32:GOSUB 850:IF SF=1 THEN GOSUB 680 720 RETURN				
REPEAT/ END	740 LET C=0:RETURN 750 LET C=C+1:IF C <e let="" pc="R</th" then=""><th colspan="4">E = number of repeats wanted. C = count. - Adds to count. If not the final repeat (E) then sets step number back to repeat statement (R).</th></e>	E = number of repeats wanted. C = count. - Adds to count. If not the final repeat (E) then sets step number back to repeat statement (R).			
Run motors	780 IF TF=0 THEN GOTO 800	 Turns on motors. Misses out sensor test if not needed. Does sensor test. Turns off motors and returns for next step if sensor (SF) is on. Turns off motors if a key is pressed, sets panic flag (PF) and returns. 			
Turn on I	820 RETURN 830 ?&FE60=0:RETURN	T counts up to duration (N) specified. Turns all motors off.			
motors	850 LET SF=0	 Sets sensor flag to 0. Sets sensor flag (SF) to 1 if low voltage on sensor input line. 			
Wait for a sensor to go off	880 LET G=P(Q):GOSUB 840 890 GOSUB 850:IF SF=1 THEN GOTO 890 900 FOR T=1 TO 500:NEXT 910 RETURN	 Selects motors and turns them on. Tests again if sensor still on.* Pauses before returning to start move (sensor may come back on momentarily which will stop motors). 			
Read data	920 DIM M(40):DIM D(40):DIM P(11):DIM V\$(17)- 930 FOR I=1 TO 17:READ V\$(I):NEXT I 940 FOR I=1 TO 11:READ P(I):NEXT I 950 RETURN	 M stores number indicating command chosen for each step. D = duration for each step, P = numbers to send to port for each movement command. E.g. for command B (Backwards) number 7 is sent to port. V\$ holds the 			
Robotrol commands and numbers to send to port	960 DATA "F","B","FR","FL","BR","BL","STOP","U 970 DATA "GOTO","IFON","IFOFF","REPEAT","END", 980 DATA 6,7,4,2,5,3,0,16,17,9,8 990 CLS:PRINT:PRINT "IS GRIPPER OPEN FULLY (Y/	P","DOWN","OPEN","CLOSE" known commands. "HALT"			
"Start-up" procedure	1000 IF I\$="N" THEN LET Q=10:GOSUB 630 1010 PRINT:PRINT "IS ARM FULLY DOWN (Y/N)":INPU 1020 IF I\$="N" THEN LET Q=9:LET PC=1:LET D(1)=1 1030 LET G\$="DP":LET A\$="DO" 1040 RETURN	Opens the gripper fully if not I \$ already open.			

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Robotrol commands

Instructing your robot

The main program is written in BASIC and enables you to use a set of special instructions, called Robotrol, to instruct the robot. You can give the robot up to forty separate instructions. This page shows you how to use Robotrol, with some examples opposite. This is what to do after typing in the main program:

1 Run the program by typing or pressing RUN. IS GRIPPER FULLY OPEN (Y/N) ?

IS ARM FULLY DOWN (Y/N)?

2 The computer carries out an automatic procedure to find out if the robot is in the correct starting position (i.e. the gripper is fully open and the arm fully down). The questions above appear on the screen. If you answer N (for no), the robot will move to the starting position. Type Y if you have a robot vehicle.

1.	C1	415		51	EF
2.	D	ISP	LA	YF	
3.	G)			
TY	PE	A	NI	IME	BER

3 The menu above appears on the screen. To give the robot instructions, type 1, and you will see this: STEP NUMBER ?

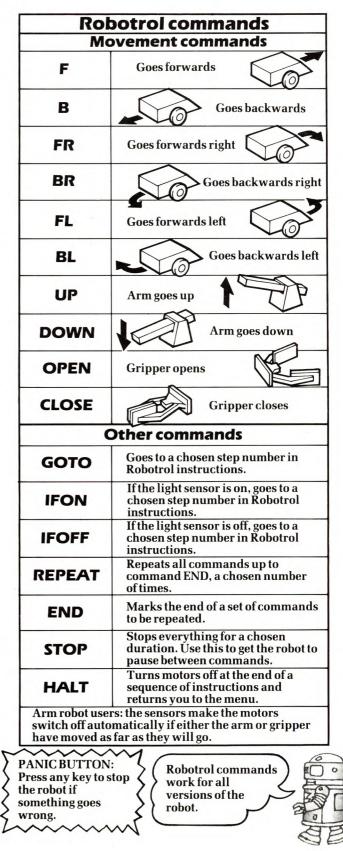
Each instruction you give the robot has a step number. Start by typing 1. You can have up to 40 steps in a sequence of instructions. Change instructions at any time by typing the step number. Next the computer asks you this:

COMMAND ?

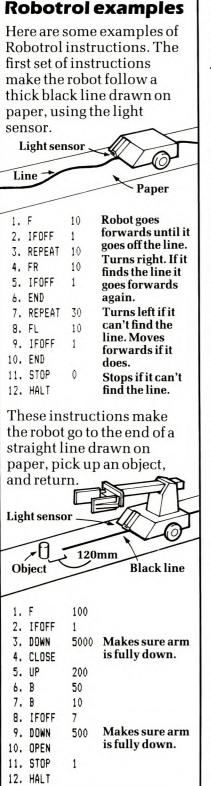
Type one of the commands shown in the list on the right, depending on what you want the robot to do. Next you will see this:

DURATION or TO WHICH STEP ? If you type a command to make the robot move or stop, DURATION? appears. Type a number after this question. Low numbers make the robot move a short distance or pause for a short time, high numbers make it go further. Experiment with different numbers for your robot, as distance or time depends on motor speed, gear ratio and type of computer. TO WHICH STEP? appears for other kinds of commands. Type a number after this question, depending on the command.

Next type 0 to get back to the menu. Type 2 to see your instructions, or 3 to make the robot carry them out.



Shopping list



Here is a complete list of things you need to build the robot and circuit. There are also details of plugs you need to connect to your computer, interfaces for the Spectrum, and useful addresses of suppliers.

Tools

If you do not already have them, you can buy the tools in a hardware shop, toolstore, or some timber yards.

Small screwdriver Metal ruler Craft knife and blades Pencil Paintbrush (15mm decorator's brush will do). Iunior hacksaw (or larger hacksaw, but it is more difficult to use to cut tube). Tenon saw (or panel saw) Hand drill (or electric drill) Pliers (if you use combination pliers you don't need wire cutters). Wire cutters Wire strippers Small file Scissors Small vice (or home-made clamp-see page 8). G-clamp (or home-made clamp). Soldering iron with small bit 2mm twist drill bit 6mm twist drill bit Twist drill bit the same size as the outside diameter of tube used to make bearings, or a home-made tube drill (see page 8).

Modeller's materials

You should be able to buy all these things from a model making shop. If not, there are some mail-order addresses at the end of this list.

2 tubes of clear glue or balsa cement

6mm square balsa spar × 3.5m long. 6mm thick balsa sheet 90mm wide $\times 0.5 \text{m}$ long. 3mm thick balsa sheet 75mm wide \times 1m long. 1¹/₂mm thick balsa sheet 90 mm wide \times 1.5 m long. 6mm diameter (maximum) metal or plastic tube × 1m long. Metal rod (to fit snugly inside the tube you buy) \times 1m long. Brass shim about 15mm wide \times 40mm long. You could use tin foil instead. 10 small self-tapping or wood screws (8 to fit gearbox or motor fixing holes and 2 to screw a connector block to the robot base). Enamel undercoat Enamel gloss paint White spirit or turps substitute 4 small battery-powered motors, between $1\frac{1}{2}$ V and 6V power. You only need 2 if making a robot vehicle or stationary arm robot. 4 gearboxes or geartrains to fit your motors and which reduce the speed to between 30 and 150 revolutions per minute.

2 wheels 60mm-100mm diameter. Fine-grade sandpaper.

Como Drills (for motors and gearboxes), The Mill, Mill Lane, Worth, Deal, Kent, CT14 0PA, England.

W Hobby Ltd (for modeller's materials), Knight's Hill Square, London, SE27 0HH, England.

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Wood

You can buy all the wood from a timber yard or hardware shop. Ask if they have any offcuts as these are cheaper than buying whole pieces.

Robot base: 6-12mm thick plywood or chipboard 200mm wide × 250mm long.

Home-made clamp: 15mm thick softwood, plywood or chipboard 200mm wide × 350mm long.

Workboard: any thickness plywood, chipboard or hardboard about 500mm wide × 750mm long. Sanding block: any small

scrap of wood.

Odds and ends

You may find some of these things around the house. If not, you can buy most of them in a hardware shop. Sponge (for soldering – any kind will do) Tin foil about 75mm square Thin foam rubber about 75mm wide \times 300mm long. Fishing line or strong twine about 11/2m long 1 drawing pin 6 metal paperclips 1 steel nail about 75mm long 2 elastic bands about 80mm long when unstretched. 2 compression springs about 30mm long. 2 tension springs, or short strong elastic bands, about 25mm long when stretched. 1 matchstick 1 matchbox Roll of sticky tape Roll of insulating tape Velcro about 150mm long. Velcro is a trade name. It consists of two pieces of stiff fabric, one with tiny hooks, the other with loops, which

40 stick together when pressed.

Electronic components

You can buy the electronic components from a components shop, or by mailorder. An address is given at the end of this list. Ask in your local TV repair shop or look in the telephone directory to find where the nearest components shop is. Ask your supplier for substitute components of an equivalent type if they don't have the ones specified here.

Relays: 5 sub-miniature single pole changeover relays, coil voltage 12V d.c. (See very important notes on relays opposite.)

Transistors: $6 \times BC108$ or BC107.

Diodes: $5 \times$ any diode in the series 1N4001-1N4007.

Resistors: Ask for $\frac{1}{4}-\frac{1}{2}$ watt with 5%-10% tolerance. 2 × 330 Ω (for LEDs), 3 × 1K Ω , 7 × 2.2K Ω (sometimes written 2K2 Ω), 5 × 6.8K Ω (sometimes written 6K8 Ω).

Potentiometer: $1 \times 100 \text{K}\Omega$, LIN or LOG.

Light dependent resistor: 1 × ORP 12.

18-20 SWG cored solder

0.1 inch size Veroboard 31 tracks wide × 60 holes long. (This is enough for an extra piece 10 holes long to practise your soldering.)

10-way ribbon cable × 4m (about 7 × 0.2mm strands in each wire), or "bell wire" × 40m (about 7 × 0.2mm thick strands). Do not use mains cable.

2 connector (or terminal) blocks with 10 pairs of holes. Batteries: 1 × 12V, 1 × 6V and 2 of a suitable voltage for your motors. See page 32 for notes on using transformers and combinations of lower powered batteries. DO NOT USE CAR OR MOTORCYCLE BATTERIES OR MAINS ELECTRICITY.

Maplin Electronic Supplies Ltd., P.O. Box 3, Rayleigh, Essex, SS6 8LR, England.

Computer connectors

These are available either from components shops or computer dealers.

- **BBC:** 20-way I.D.C. (short for insulation displacement connector) connector and cable.
- **C 64/VIC 20:** 0.156 inch pitch female edge connector with 24 pins (two rows of twelve).

Spectrum interface

You need to buy a parallel input/output interface board for the Spectrum. Look for advertisements in computer magazines or write to one of the companies listed below.

If you already have a Spectrum sound board you may be able to use it as an I/O interface. Check the manual to find out.

Read the instructions with the interface you buy very carefully. Depending on the type you buy, you will have to use either IN and OUT commands, or PEEK and POKE commands, as shown in the Spectrum program changes on page 35. Check the interface instructions to see which to use. Most interfaces have 8 input and 8 output lines. Use those numbered 0-4 as output, and those from 5-7 as input.

Glanmire Electronics, Meenane, Watergrasshill, Co. Cork, Eire. William Stuart Systems Ltd, Quarley Down, Cholderton, Salisbury, Wiltshire, SPQ 0DZ, England.

Relay notes

It is very important to use the correct type of relays for the circuit on page 30. There are several makers of the same type and they number the pins differently. Number your pins as shown on the right as these are used in the circuit instructions. Listed below are manufacturers' type numbers and some useful addresses if your components supplier does not have the correct type.

Fujitsu FBR211 series type B or E

RS Components number 348-510

Fujitsu Component Europe, B.V, Rijnkade 19B, 1382 GS Weesp, The Netherlands.

Fujitsu America Inc. 918 Sherwood Drive, Lake Buff, Illinois 60044, USA.

Fujitsu Limited, 6-1, Marunouchi 2chome, Chiyoda-ku, Tokyo 100, Japan.

Tempatron Ltd., 6 Portman Road, Battle Farm Estate, Reading RG3 1JQ England.

Relay pins

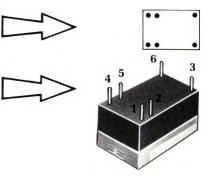
1 Place the pins of your relay over this guide. It will not fit the circuit unless they line up with the dots.

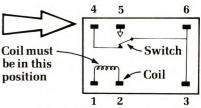
2 Turn the relay on its back. Use the numbers shown to identify the pins.

3 You may get a circuit diagram like this to identify the relay pins. Use the numbers shown here. This diagram is a "pin view", which means you identify the pins with them facing you.

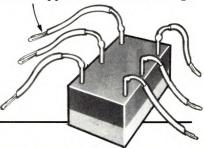
Substitute relays

This is what to do if you cannot get relays with the pins in the correct positions: Look carefully at the relay circuit diagram and substitute the pin numbers with those used above. Then solder short lengths of wire to the pins. Solder the wires into the Veroboard instead of the pins.





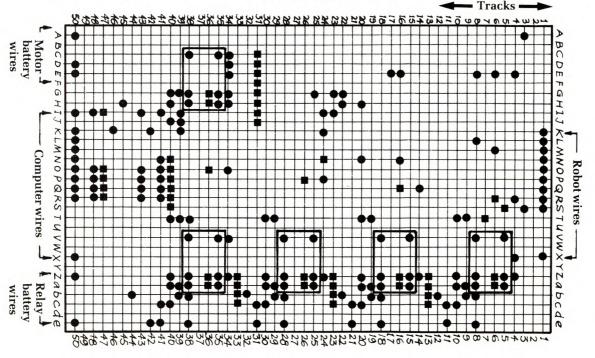
Short stripped wires soldered to legs.



Switching circuit template

Use this template for the circuit on page 30. The rectangles identify where

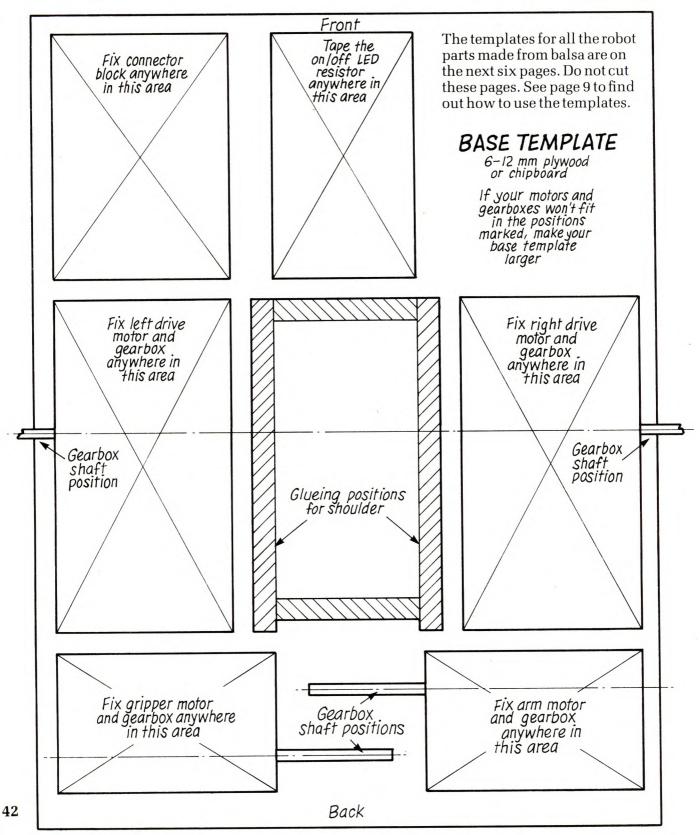
relays go, spots identify where component legs or pins and wires go, and squares show where track breaks are.



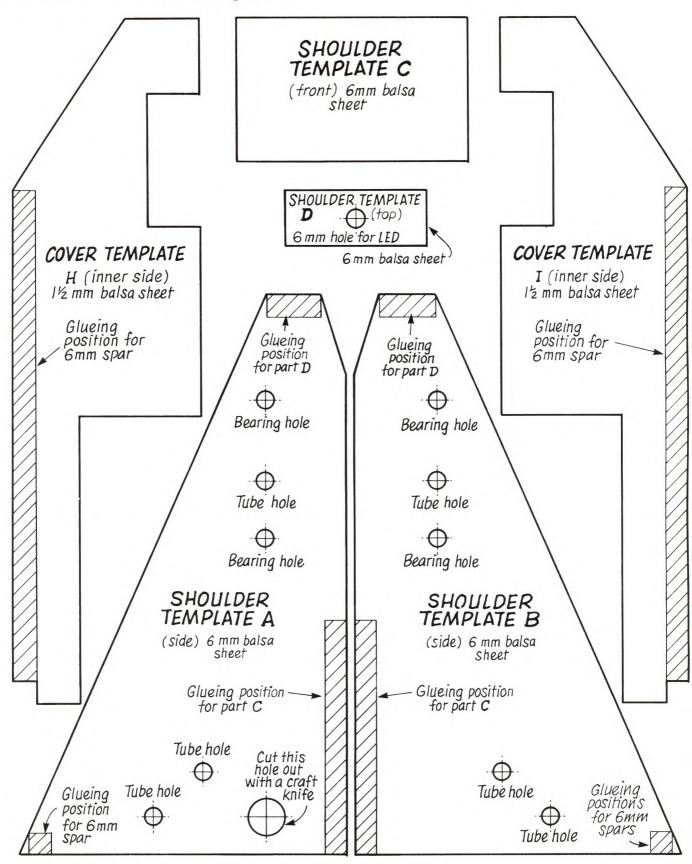
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Templates

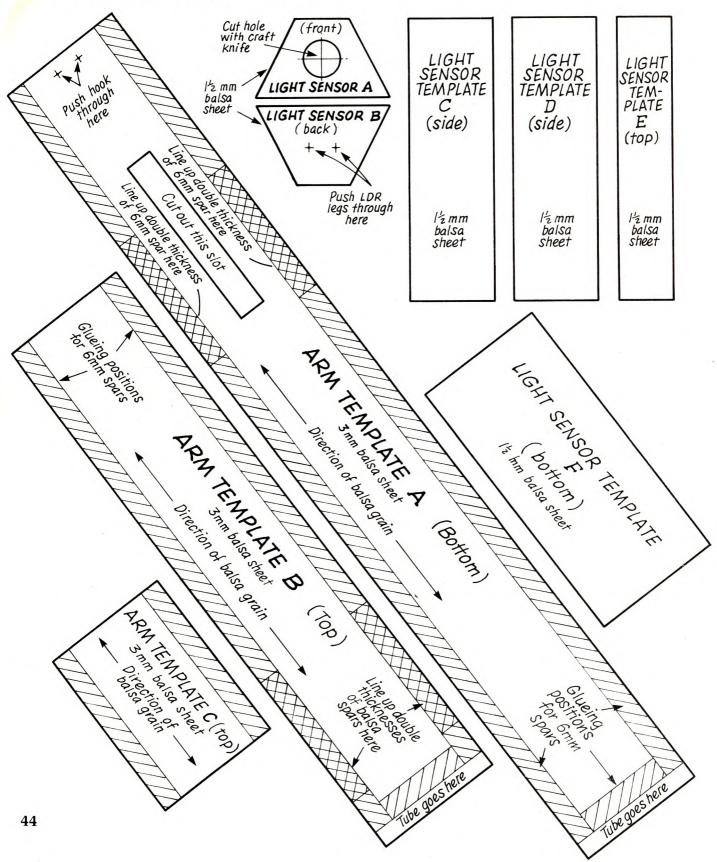
Base template



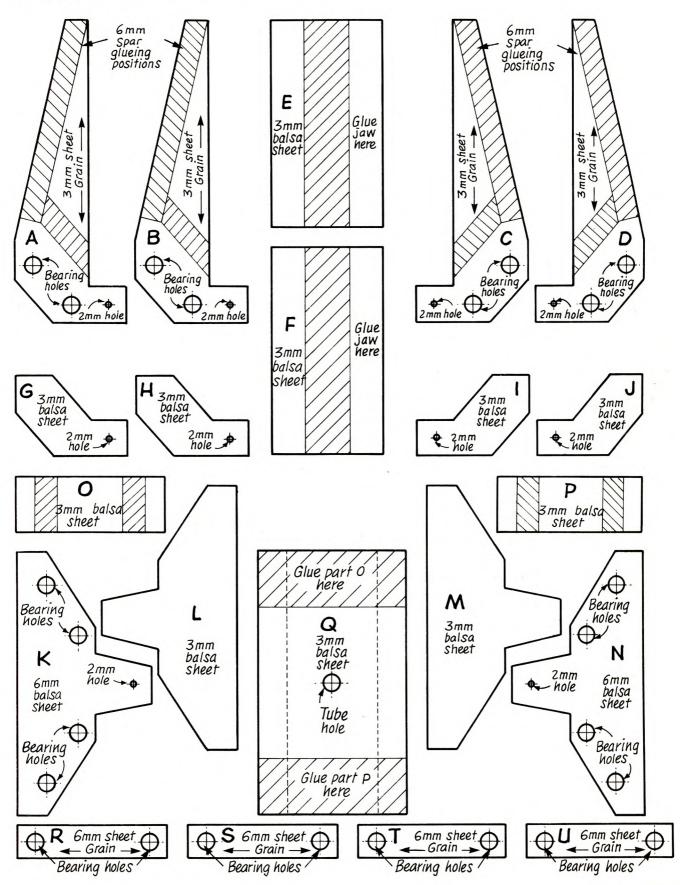
Shoulder and cover templates



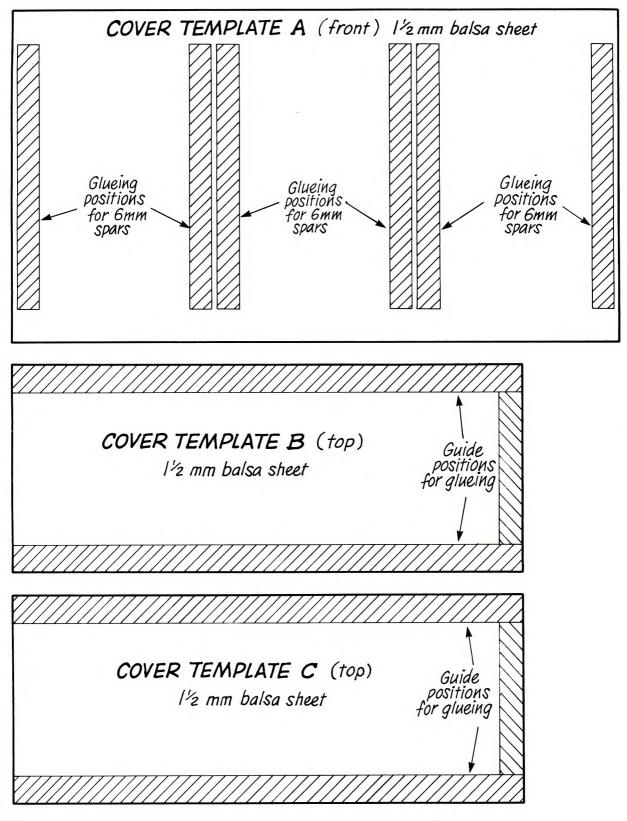
Arm and light sensor templates



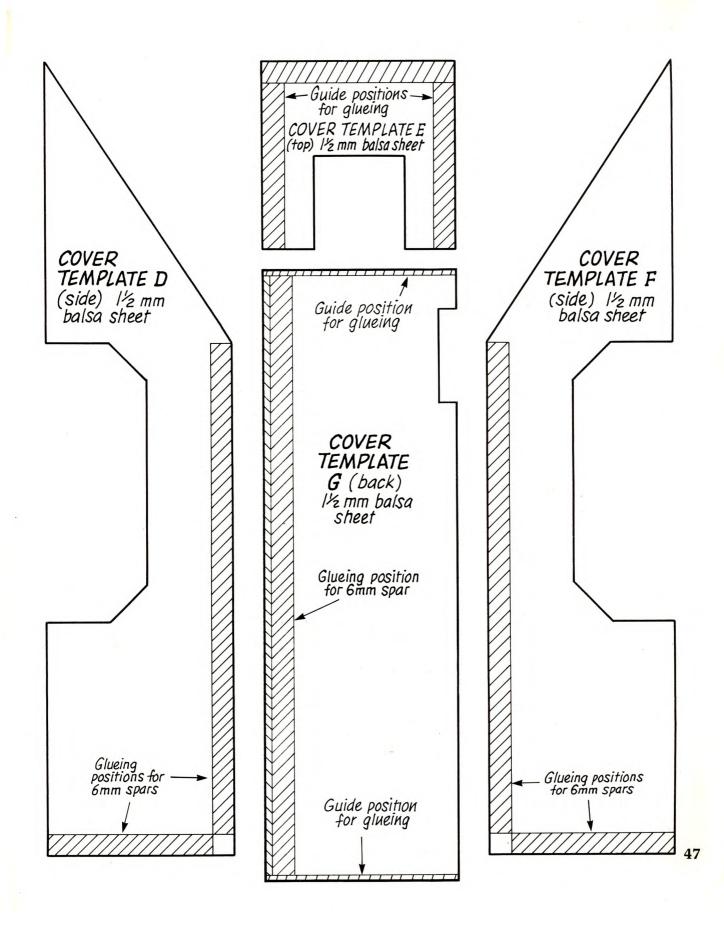
Gripper templates



Cover templates



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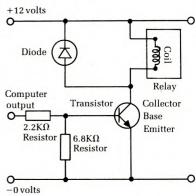


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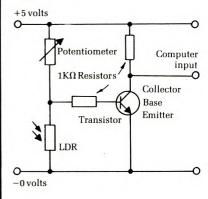
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Motor circuit



This is the motor control circuit. It is repeated five times in the switching circuit – four times to switch each motor on and off, and once to control their polarity to make them go either backwards or forwards.

Light sensor circuit



This is the light sensor circuit, and is included with the switching circuit on the same piece of Veroboard.

Test failure

Ask someone else to check the circuit and connections if any test fails, as it is easy to miss something. Use fresh batteries. If the circuit still does not work, pack it carefully with enough stamps for return postage and send it to:

Electronics Advisor, Usborne Publishing, 20 Garrick Street, London WC2 9BJ

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